



**NOTES:**

1. HE LEAK TEST @ 1 ATM. <math>10^{-6}</math> CC/S AIR EQUIVALENT. (AIR EQUIVALENT LEAK RATE/2.73 = ACTUAL He LEAK RATE) USE -215 O-RING W/SUPER O-LUBE FOR LEAK TEST ONLY, THEN REMOVE & WIPE HOUSING CLEAN.
2. HYPOT 630 VDC 500 MEGOHMS .01 SEC MINIMUM, WIRE TO WIRE, SHIELD, & HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.

PAVE will meet the assembly and test specifications of the customer as documented on this assembly drawing. Any changes must be approved by PAVE.

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		DESCRIPTION <b>VS15-SS-150-1-BELDEN 83606-19-3.75</b>	
PART NUMBER <b>1816</b>		PROJECTION 	

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/- .5  
 .X DECIMAL +/- .1 .XX DECIMAL +/- .02 .XXX DECIMAL +/- .005  
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS