NOTES:
1. LEAK TEST: 80 PSI, NO BUBBLES 1 MINUTES MINIMUM.
2. HYPOT 630 VDC 500 M 0.1 SB M MINIMUM, WIRE TO
   LEAK TEST PORT.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL SPECIFICATIONS AND TESTS SUPERSEDE PAVE
   CATALOG SPECIFICATIONS.

ITEM   QTY   PART#   DESCRIPTION
4       A/R   PARKER O-LUBE   LUBRICANT O-RING BARIUM
3       EE9 VITON  O-RING .009 VITON 75
2       EE18 FEP YELLOW WIRE 7 STRD. FEP 18GA YLW
1       A/R   PAVE-Seal 150  EPOXY BLACK

INSTALL PART
AND SECURE
USING WALDES
TRIARC P/N
5304-31
KLIPRING
RETAINING RING

LEAK TEST PORT

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE:
   ± .001
   ± .0005
   ± .0003
   ± .0002
   ± .0001
   ± .00005
   ± .00001

ANGLES = ± 1 DEG
SURFACE FINISH 125 maximum RMS

PARKER O-LUBE

LUBRICANT O-RING BARIUM