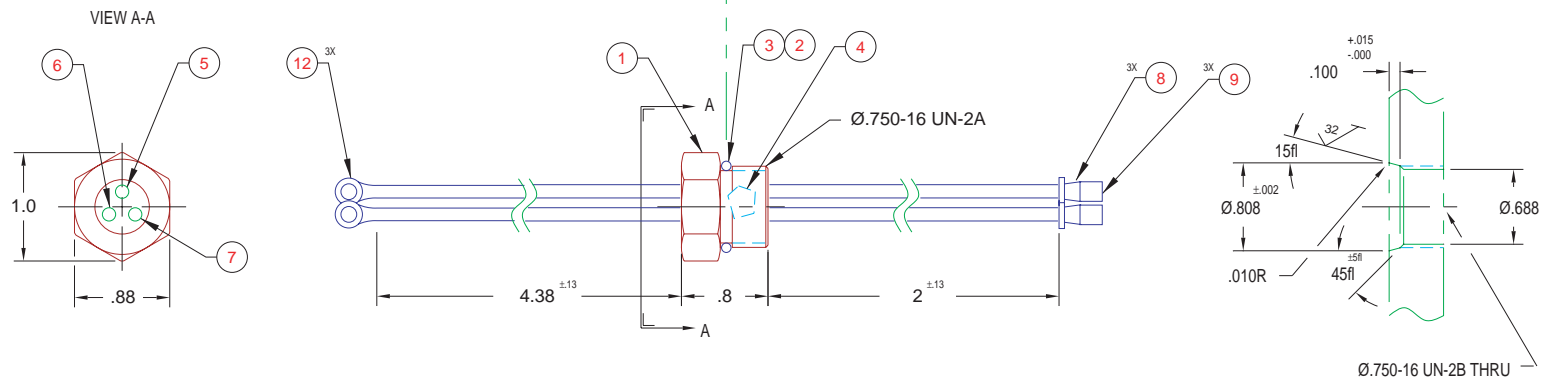


ATMOSPHERE PRESSURE



INSTALLATION/
LEAK TEST PORT

NOTES:

1. LEAK TEST: 80 PSI, NO BUBBLES 30 SEC MINIMUM.
2. HYPOT 630 VDC 500 MW .01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. CONTINUITY TEST: <1W TERMINAL TO TERMINAL.
4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
5. ALL SPECIFICATIONS AND TESTS SUPERSEDE PAVE CATALOG SPECIFICATIONS.
6. ITEMS 10 & 11 (NOT SHOWN) TO BE SHIPPED LOOSE W/ PAVE-Seal/E HARNESS.

12	3	51863	TERMINAL RING TONGUE #6 INSULATED
11	3	60620-4	TERMINAL #20-14 PIN
10	3	1-480351-0	CONNECTOR 1 PIN MATE-N-LOK POS LOCK
9	3	60619-4	TERMINAL #20-14 SOC
8	3	1-480349-0	CONNECTOR 1 SOC MATE-N-LOK
7	7.2"	PC16 600V WHT	WIRE 16PVC UL1015 .031 26/#30
6	7.2"	PC16 600V GRN	WIRE 16PVC UL1015 .031 26/#30
5	7.2"	PC16 600V BLK	WIRE 16PVC UL1015 .031 26/#30
4	A/R	PAVE-Seal 150	EPOXY BLACK
3	1	-908 BUNA	O-RING -908 BUNA 90
2	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM
1	1	1698	HOUSING SO12-PS
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/- .5
 X DECIMAL +/- .1 .XX DECIMAL +/- .02 .XXX DECIMAL +/- .005
 ANGLES +/- 1 DEG SURFACE FINISH 128 MICRINCH RMS

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DESCRIPTION: PAVE-Seal/E Cable Harnesses
SO12-PS-150-3-PC16-4.38-2(2)

PART NUMBER: **1894**
 PROJECTION: