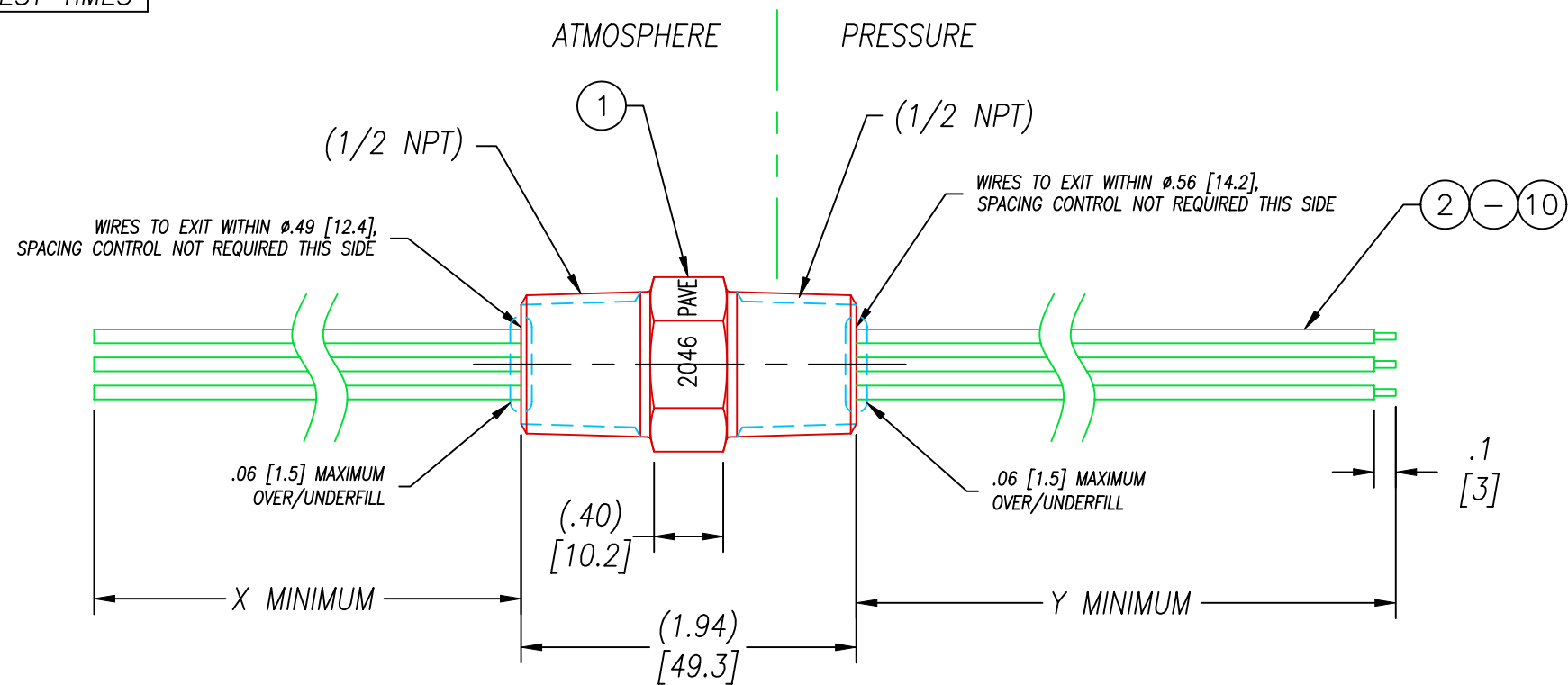
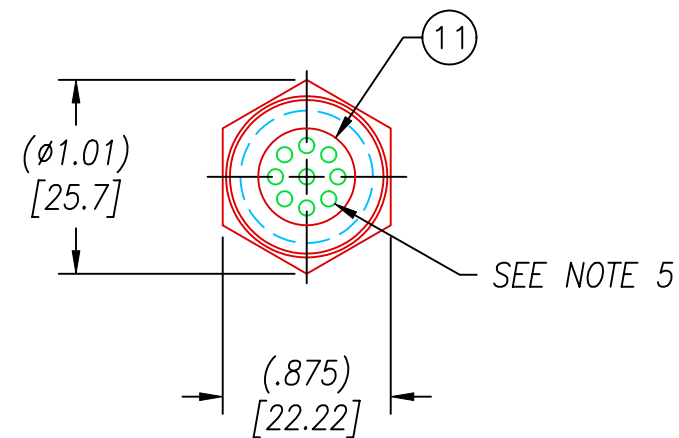


2046-1	72 [1829]	24 [610]	1000	30 SECONDS
2046	24 [610]	48 [1219]	80	3 1/2 MINUTES
PAVE#	X	Y	W	MINIMUM TEST TIMES



NOTES:

1. LEAK TEST: W PSI, NO BUBBLES FOR MINIMUM TIME NOTED IN CHART.
2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
6. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
7. NO VOIDS LARGER THAN $\phi .035$ [.89] ARE ACCEPTABLE.
8. REF-OPERATING TEMPERATURE RANGE -20°C TO 150°C .
9. DIMENSIONS ARE INCHES [millimeters].

11	A/R	PAVE-Seal 200	EPOXY BLACK HI-TEMP
10	1	EE18 UL1180 BLK	WIRE 18EE UL1180 .014 7/#26
9	1	EE18 UL1180 BR	WIRE 18EE UL1180 .014 7/#26
8	1	EE18 UL1180GRAY	WIRE 18EE UL1180 .014 19/#37
7	1	EE18 UL1180 ORG	WIRE 18EE UL1180 .014 7/#26
6	1	EE18 UL1180 BLU	WIRE 18EE UL1180 .014 7/#26
5	1	EE18 UL1180 GRN	WIRE 18EE UL1180 .014 7/#26
4	1	EE18 UL1180 YEL	WIRE 18EE UL1180 .014 7/#26
3	1	EE18 UL1180 WHT	WIRE 18EE UL1180 .014 7/#26
2	1	EE18 UL1180 RED	WIRE 18EE UL1180 .014 7/#26
1	1	3279	HOUSING PTN8-SS
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5
.X DECIMAL ± 0.1 .XX DECIMAL ± 0.02 .XXX DECIMAL ± 0.005
ANGLES ± 1 DEG SURFACE FINISH 128 microinch RMS

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Dayton, Ohio 45414-3445
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(937)890-1100
fax (937)890-5165
www.pavetechnologyco.com

DESCRIPTION **PAVE-Seal Cable Harnesses**
PTN8-SS-200-9-TEE18-X-Y

PART NUMBER ***SEE CHART**
2046*

REVISION LEVEL **F**

PROJECTION