NOTES:
1. LEAK TEST: 3000 PSI, NO BUBBLES, 2 MINUTES MIN.
2. HYPOT 300 VDC 250 MEGOHMS .01 SEC MINIMUM, WIRE TO LEAK TEST PORT.
3. ALL TESTS ARE DONE AT ROOM TEMPERATURE.
4. THESE SPECIFICATIONS SUPERSEDE PAVE CATALOG.
5. REF-TAPERED BORE MAY BE MADE USING 10° PER SIDE TAPERED END MILL, 1/8" TIP, MODIFIED TO ±%C.060±.001.
6. PAVE TO GRIT BLAST & CLEAN PART AFTER LEAK TESTING FOR CUSTOMER ADHESIVE BONDING.
7. ROUGH UP TAPERED BORE FOR ADHESIVE BOND.
8. X° TOLERANCE BASED ON CUSTOMERS NEED TO SEAL PART IN PORT WITH ADHESIVE.