



**NOTES:**

1. LEAK TEST: 80 PSI, NO BUBBLES 4 MINUTES MINIMUM.
2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN 0.035 [0.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
7. DIMENSION IS OAL EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
8. REF-PARTS ARE DEFLASHED ON PARTING LINE +.005 [.13] MAXIMUM.
9. REF-OPERATING TEMPERATURE RANGE -20°C TO 125°C.
10. DIMENSIONS ARE INCHES [millimeters].

12	A/R	PAVE-Seal 150	EPOXY BLACK
11	1	E26 PURPLE	WIRE 26E M1L-W-16878 7/#34
10	1	E26 ORANGE	WIRE 26E M1L-W-16878 7/#34
9	1	E26 GREEN	WIRE 26E M1L-W-16878 7/#34
8	1	E26 BROWN 7 STR	WIRE 26E M1L-W-16878 7/#34
7	1	E26 BLUE	WIRE 26E M1L-W-16878 7/#34
6	1	E26 BLACK 7STRD	WIRE 26E M1L-W-16878 7/#34
5	1	E14 ORANGE	WIRE 14E MIL-W-16878/4 .012 19/#27
4	1	E14 BLUE	WIRE 14E MIL-W-16878/4 .012 19/#27
3	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
2	2	-015 VITON	O-RING -015 VITON 75
1	1	1374M	HOUSING SP11M-E
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5  
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005  
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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DESCRIPTION PAVE-Seal® Cable Harnesses  
**SP11M-E-150-2/6-TE14/26-160-80cm**  
 PART NUMBER **2078**  
 REVISION LEVEL **B**  
 PROJECTION