



- NOTES:
1. LEAK TEST: 4000 PSI, NO BUBBLES 10 SECONDS MINIMUM.
 2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE.
 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
 4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
 5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
 6. NO VOIDS LARGER THAN $\phi 0.035$ ARE ACCEPTABLE.

13	1	TZ22 YLW 19	WIRE 22TZ M22759/44A .006 19/#34
12	2	TZ22 ORG 19	WIRE 22TZ M22759/44A .006 19/#34
11	1	TZ22 BROWN	WIRE 22TZ MILW22759/44A .006 7/#30
10	1	TZ22 VIOLET	WIRE 22TZ MILW22759/44A .006 7/#30
9	1	TZ22 GREY	WIRE 22TZ MILW22759/44A .006 7/#30
8	1	TZ22 GREEN	WIRE 22TZ MILW22759/44A .006 7/#30
7	1	TZ22 WHITE	WIRE 22TZ MILW22759/44A .006 7/#30
6	1	TZ22 BLUE 19	WIRE 22TZ M22759/44A .006 19/#34
5	1	TZ22 RED 19	WIRE 22TZ M22759/44A .006 19/#34
4	1	-012 TEFLON	RING -012 TEFLON BACKUP SCARF CUT
3	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM BASED
2	2	-012 VITON	O-RING -012 VITON 75
1	A/R	PAVE-Seal 200	EPOXY BLACK
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION PAVE-Seal Cable Harnesses	
SP8H-E-200-10-TZ22-12-12	
PART NUMBER	REVISION LEVEL
2102	C
PROJECTION	