



INSTALLATION/
LEAK TEST PORT

- NOTES:
1. LEAK TEST: 500 PSI, NO BUBBLES 1 MINUTE MINIMUM.
 2. HYPOT 630 VDC 500 MW .01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
 4. BAKE AT 150° FOR 1 HOUR MINIMUM.

8	25"	E14 BLACK	WIRE 14E MIL-W-16878/4 .012 19/#27
7	25"	E14 YELLOW	WIRE 14E MIL-W-16878/4 .012 19/#27
6	25"	E14 ORANGE	WIRE 14E MIL-W-16878/4 .012 19/#27
5	25"	E14 BLUE	WIRE 14E MIL-W-16878/4 .012 19/#27
4	A/R	PAVE-Seal 150	EPOXY BLACK
3	1	-908 BUNA	O-RING -908 BUNA 90
2	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
1	1	2147	HOUSING SO12-SS
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/- .5
 X DECIMAL +/- .1 XX DECIMAL +/- .02 .XXX DECIMAL +/- .005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS


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DESCRIPTION **PAVE-Seal[®]E Cable Harnesses**
SO12-SS-150-4-TE14-12-12
 PART NUMBER **2134** PROJECTION 