NOTES:
1. LEAK TEST: 500 PSI, NO BUBBLES 1 MINUTE MINIMUM.
2. HYPOT 630 VDC 500 MW .01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. BAKE AT 150∞ FOR 1 HOUR MINIMUM.

ITEM QTY PART# DESCRIPTION
8 25" E14 BLACK WIRE 14E MIL-W-16878/4 .012 19/#27
7 25" E14 YELLOW WIRE 14E MIL-W-16878/4 .012 19/#27
6 25" E14 ORANGE WIRE 14E MIL-W-16878/4 .012 19/#27
5 25" E14 BLUE WIRE 14E MIL-W-16878/4 .012 19/#27
4 A/R PAVE-Seal 150 EPOXY BLACK
3 1 .908 BUNA O-RING -908 BUNA 90
2 A/R PARKER O-LUBE LUBRICANT O-RING BARIUM-BASED
1 1 2147 HOUSING SO12-SS

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/- .5
.5 DECIMAL +/- .5 .005 DECIMAL +/- .005 .000 DECIMAL +/- .005
ANGLES +/- 1 DEG
SURFACE FINISH 128 microinch RMS

DESCRIPTION: PAVE-SealÆ Cable Harnesses
SO12-SS-150-4-TE14-12-12