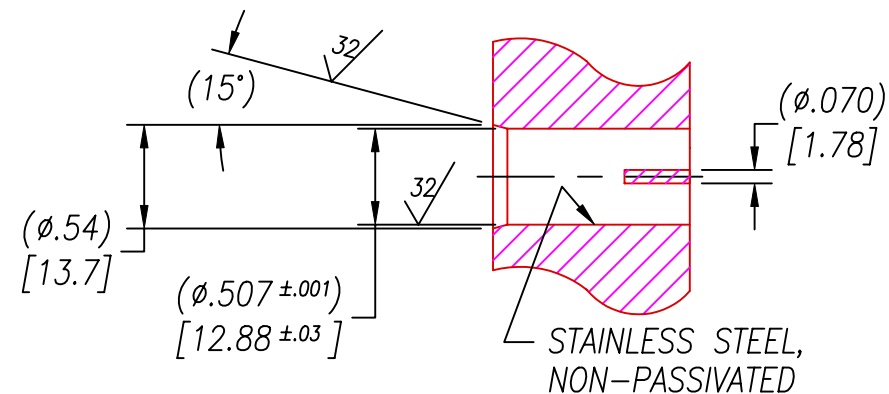


RED WIRE
BLACK WIRE
WIRE COLOR LOCATION AS SHOWN

NOTES:

1. LEAK TEST: 80 PSI N2 OR AIR, NO BUBBLES 2 MINUTES MINIMUM.
2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE & SHIELD.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE & HUMIDITY.
4. O-RINGS ARE TO BE SUPPLIED WITHOUT LUBRICANT.
5. REF-OPERATING TEMPERATURE RANGE -25°C TO +85°C.
6. REF-STORAGE TEMPERATURE RANGE -40°C TO 85°C.
7. LEAK TEST: PRESSURE MAY BE OPPOSITE SHOWN.
8. CONTINUITY TEST 0.5 Ω MAX WIRE END TO END.
9. ALL PARTS MUST PASS ALL TESTS.
10. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
11. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN 0.035 [0.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
12. DIMENSIONS ARE INCHES [millimeters].

INSTALLATION PORT
REFERENCE ONLY



4	A/R	PAVE-Seal 150	EPOXY BLACK
3	1	1226S	HOUSING SP8S-E
2	2	-012 VITON	O-RING -012 VITON 75
1	1	XLPE2/C#22JTSP	CABLE 22XLPE PHOENIX #Z10104 TSJP
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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Dayton, Ohio 45414-3445
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PAVE technology co.

DESCRIPTION PAVE-Seal Cable Harnesses
SP8S-E-150-1TSJP-PE22-306-2

PART NUMBER
2177

REVISION LEVEL
G

PROJECTION