NOTES:
1. LEAK TEST 100%:
   1000 PSI, NO BUBBLES 2 MINUTES MINIMUM.
   QUALIFICATION (FIRST ARTICLES ONLY):
   10 CYCLES TO 1000 PSI; 9 FOR 10 MINUTES, LAST
   ONE 1 HOUR HOLD, NO BUBBLES.
2. HYPOT 630 VDC 500 MW .01 SEC MINIMUM, WIRE TO
   WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM
   TEMPERATURE.
4. EACH PART SHALL BE INDIVIDUALLY NUMBERED &
   THE CERTIFICATION REPORT SHALL REFERENCE THAT
   NUMBER.

ITEM     QTY  PART#   DESCRIPTION
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18     37"     E20 YELLOW     WIRE 20E MIL-W-16878 .010 7/28
18     37"     E20 WHITE     WIRE 20E MIL-W-16878 .010 7/28
12     37"     E20 VIOLET    WIRE 20E MIL-W-16878 .010 7/28
11     37"     E20 RED       WIRE 20E MIL-W-16878 .010 7/28
10     37"     E20 ORG       WIRE 20E MIL-W-16878 .010 7/28
  9     37"     E20 GREEN     WIRE 20E MIL-W-16878 .010 7/28
  8     37"     E20 GRAY      WIRE 20E MIL-W-16878 .010 7/28
  7     37"     E20 BROWN     WIRE 20E MIL-W-16878 .010 7/28
  6     37"     E20 BLUE      WIRE 20E MIL-W-16878 .010 7/28
  5     37"     E20 BLACK     WIRE 20E MIL-W-16878 .010 7/28
  4     A/R     PAVE-Seal 150  EPOXY BLACK
  3     A/R     PARKER O-LUBE  LUBRICANT O-RING BARIUM-BASED
  2     2       .015 VITON    O-RING -.015 VITON 75
  1     1       2262         HOUSING SP11M-AL

ITEM     QTY  PART#   DESCRIPTION
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ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/- .05
.X DECIMAL +/- .1 .XX DECIMAL +/- .02 .XXX DECIMAL +/- .005
ANGLES +/- 1 DEG. SURFACE FINISH 128 microinch RMS

PART NUMBER
2273

DESCRIPTION: PAVE-Seal® Cable Harnesses
SP11M-AL-150-10-TE20-18-18

1. LEAK TEST 100%:
   1000 PSI, NO BUBBLES 2 MINUTES MINIMUM.
   QUALIFICATION (FIRST ARTICLES ONLY):
   10 CYCLES TO 1000 PSI; 9 FOR 10 MINUTES, LAST
   ONE 1 HOUR HOLD, NO BUBBLES.
2. HYPOT 630 VDC 500 MW .01 SEC MINIMUM, WIRE TO
   WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM
   TEMPERATURE.
4. EACH PART SHALL BE INDIVIDUALLY NUMBERED &
   THE CERTIFICATION REPORT SHALL REFERENCE THAT
   NUMBER.