



NOTES:

1. A. QUALIFICATION TEST: HE LEAK @1 ATM.  $10 \times 10^{-8}$  CC/S OR LESS.  
 B. LEAK TEST AIR @ 80PSI THREAD END 1 MINUTE NO BUBBLES.
2. A. QUALIFICATION TEST: HYPOT 1500VAC WIRE TO WIRE & HOUSING 0.5mA MAXIMUM LEAKAGE  
 B. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. WIRE POSITIONS ARE APPROXIMATE AND VARIABLE.
4. ALL PARTS MUST PASS ALL TESTS.
5. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
6. NO VOIDS LARGER THAN  $\phi.035$  ARE ACCEPTABLE.

| 5    | A/R | PAVE-Seal 150   | EPOXY BLACK                 |
|------|-----|-----------------|-----------------------------|
| 4    | 1   | EE18 UL1180 BLK | WIRE 18EE UL1180 7/#26 .014 |
| 3    | 1   | EE18 UL1180 YEL | WIRE 18EE UL1180 7/#26 .014 |
| 2    | 1   | EE18 UL1180 BLU | WIRE 18EE UL1180 7/#26 .014 |
| 1    | 1   | 3274            | HOUSING PT2S-SS             |
| ITEM | QTY | PART#           | DESCRIPTION                 |


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DESCRIPTION *PAVE-Seal Cable Harnesses*  
**PT2S-SS-150-3-TEE18-24-5**  
 PART NUMBER **2302**  
 REVISION LEVEL **A**  
 PROJECTION 

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5  
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005  
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS