



NOTES:

1. THERMAL CYCLE -40° TO 150°C BEFORE TESTING: 3 CYCLES, 1HR HOLD AT TEMP.
2. LEAK TEST: 400 PSI, NO BUBBLES 1.5 MINUTES MINIMUM.
3. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE.
4. CONTINUITY TEST: WIRE END TO END < 4mW.
5. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
6. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
7. WIRES MAY NOT BE FULLY FLEXIBLE WHERE THEY EXIT THE HOUSING.

5	A/R	PAVE-Seal 150	EPOXY BLACK
4	2	EE10 BLACK	WIRE 10EE MIL-W-16878/5 .017 37/#26
3	A/R	SUPER O-LUBE	LUBRICANT O-RING SILICONE-BASED
2	2	-020 VITON	O-RING -020 VITON 75
1	1	2309	HOUSING SP16-E (THRU ID)
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION PAVE-Seal® Cable Harnesses
SP16-E-150-2-TEE10-16-16

PART NUMBER
2335

REVISION LEVEL **C**
 PROJECTION