



USE TRUARC N5000-50 RETAINING RING OR EQUAL.  
IF REMOVED FROM PORT, REPLACE O-RINGS.

NOTES:

1. LEAK TEST: 80 PSI, NO BUBBLES 1 MINUTE MINIMUM.
2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. WIRE POSITIONS IN TOP VIEW ARE REFERENCE ONLY.
7. DIMENSION IS OVER-ALL LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE.
8. REF-PARTS ARE DEFLASHED ON PARTING LINE +.005 [.13] MAXIMUM.
9. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN Ø.035 [.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
10. DIMENSIONS ARE INCHES [millimeters].

8	A/R	PAVE-Seal 150	EPOXY BLACK
7	1	PC18 UL1569 BLU	WIRE 18PC UL1569 .016 7/#26
6	1	PC18 VIO/RED	WIRE 18PC UL1569 .016 7/#26
5	1	PC18 UL1569 BLK	WIRE 18PC UL1569 .016 7/#26
4	1	PC18 BRN/PNK	WIRE 18PC UL1569 .016 7/#26
3	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
2	2	-012 VITON LT	O-RING -012 LOW-TEMP VITON V835-75
1	1	1226 SP8L	HOUSING SP8L- E
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES  
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5  
.X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005  
ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

2751 Thunderhawk Court  
Dayton, Ohio 45414-3445  
U.S.A.  
(937)890-1100  
fax (937)890-5165  
www.pavetechnologyco.com

**PAVE technology co.**

DESCRIPTION **PAVE-Seal Cable Harnesses**  
**SP8L-E-150-4-PC18-4-5**

PART NUMBER **2362**

REVISION LEVEL **E**

PROJECTION