



USE TRUARC N5000-77 RETAINING RING OR EQUAL. IF REMOVED FROM PORT, REPLACE O-RINGS.

2391	60-20CM	23.62 [600]	7.87 [200]
2391-1	12-12IN	12 [304.8]	12 [304.8]
PART #	DESCRIPTION	X	Y

14	A/R	PAVE-Seal 150	EPOXY BLACK
13	1	EE20 MIL BROWN	WIRE 20EE MIL-W-16878/5 7/#28
12	1	EE20 MIL YELLOW	WIRE 20EE MIL-W-16878/5 7/#28
11	1	EE20 MIL GREEN	WIRE 20EE MIL-W-16878/5 7/#28
10	1	EE20 UL1180 VIO	WIRE 20EE UL1180 7/#28
9	2	EE20 MIL WHITE	WIRE 20EE MIL-W-16878/5 7/#28
8	1	EE20 MIL RED	WIRE 20EE MIL-W-16878/5 7/#28
7	1	EE20 MIL ORG	WIRE 20EE MIL-W-16878/5 7/#28
6	1	EE20 MIL GRAY	WIRE 20EE MIL-W-16878/5 7/#28
5	1	EE20 MIL BLUE	WIRE 20EE MIL-W-16878/5 7/#28
4	2	EE20 MIL BLK	WIRE 20EE MIL-W-16878/5 7/#28
3	A/R	SUPER O-LUBE	LUBRICANT O-RING SILICONE-BASED
2	2	-015 VITON	O-RING -015 VITON 75 BROWN
1	1	1374 SP11L	HOUSING SP11L-E
ITEM	QTY	PART#	DESCRIPTION

- NOTES:
- HE LEAK TEST @1 ATM. 10^{-6} CC/S.
 - HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE.
 - ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
 - PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
 - WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
 - WIRE COLOR LOCATIONS ARE VARIABLE.
 - DIMENSIONS ARE IN INCHES [MILLIMETERS].

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/- 0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/- 0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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PAVE technology co.

DESCRIPTION PAVE-Seal Cable Harnesses
 SP11L-E-150-12-TEE20-SEE CHART

PART NUMBER 2391

REVISION LEVEL B

PROJECTION