



PART#	DESCRIPTION	A	B	TEST MINUTES
2396	SPF12-E-150-2/2/4/-PC14/24/28-1-1M	39.4 [1000]	79.5 [2018]	3.5
2396-1	SPF12-E-150-2/2/4/-PC14/24/28-10-10	10 [254]	21 [533]	1

13	1	0130	HOUSING SPF12-E
12	1@B	PC28 BLACK	WIRE 28PVC UL1007 .016 7/#36
11	1@B	PC28 GREY	WIRE 28PVC UL1007 .016 7/#36
10	1@B	PC28 RED	WIRE 28PVC UL1007 .016 7/#36
9	1@B	PC28 VIOLET	WIRE 28PVC UL1007 .016 7/#36
8	1@B	PC24 B8504 W/VIO	WIRE 24PVC MIL-W-16878/1
7	1@B	PC24 B8504 W/RED	WIRE 24PVC MIL-W-16878/1
6	1@B	PC14 GREEN	WIRE 14PVC MIL-W-76
5	1@B	PC14 BROWN	WIRE 14PVC MIL-W-76
4	1	RR 5100-75-HST	RETAINING RING EXTERNAL .750SS
3	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
2	1	-016 BUNA	O-RING -016 BUNA 75
1	A/R	PAVE-Seal 150	EPOXY BLACK
ITEM	QTY	PART#	DESCRIPTION

NOTES:

1. LEAK TEST: 80 PSI, NO BUBBLES (SEE TABLE) MINUTES MINIMUM.
2. HYPOT 630 VDC 500 M Ω 0.01 SEC MINIMUM, WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. COLOR LOCATIONS RANDOM.
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SURFACE.
6. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
7. DIMENSIONS ARE IN [mm].

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION PAVE-Seal® Cable Harnesses
 SPF12-E-150-2/2/4/-PC14/24/28-*-*

PART NUMBER
 2396

REVISION LEVEL -
 PROJECTION