NOTES:
1. LEAK TEST: 100 PSI, NO BUBBLES 2 MINUTES MINIMUM.
2. HYPOT 1500 VAC 3 mA MAXIMUM LEAKAGE, WIRE TO WIRE & HOUSING.
3. CONTINUITY TEST: 44 mW MAXIMUM WIRE END TO MOLEX MATING CONNECTOR END. 5 mW MAXIMUM WIRE END TO RING TERMINAL.
4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
5. ALL WIRE DIMENSIONS ARE +0.5/-0.25.
6. CRIMP, SOLDER THEN CLEAN RING TERMINALS BEFORE SHRINKING TUBING.