



- NOTES:
1. LEAK TEST: 80 PSI AIR, NO BUBBLES 30 SECONDS MINIMUM.
 2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE.
 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
 4. WIRES SHALL BE FLEXIBLE EXITING FROM ITEM 1.
 5. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
 6. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
 7. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON PRESSURE SIDE OF HOUSING.
 8. (PARTS ARE DEFLASHED ON PARTING LINE +0.005 MAXIMUM.)
 9. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN $\phi 0.035$ ARE ACCEPTABLE ON ALL OTHER SURFACES.

7	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
6	2	2-012 V1226-75	O-RING -012 VITON 75
5	10.88	E22 YEL/RED	WIRE 22E M22759/11 19/#34
4	14.38	E18 BRN/YEL	WIRE 18E M22759/11 19/#30
3	14.38	E18 GRAY 19 STR	WIRE 18E M22759/11 19/#30
2	10.88	E22 BLK 19 STR	WIRE 22E M22759/11 19/#34
1	1	1226-L	HOUSING SP8L-E
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION	PAVE-Seal® Cable Harnesses SP8L-E-150-2/2-TE18/22-8/4-6	
PART NUMBER	2463	REVISION LEVEL
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		PROJECTION
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