



RECOMMENDED RETAINING RING
ROTOR CLIP HO-37 OR EQUIVALENT

- NOTES:
1. LEAK TEST: 80 PSI, NO BUBBLES [TEST TIME PER TABLE] MINIMUM.
 2. HIPOT 630 VDC 500 M Ω .01 SEC MINIMUM, WIRE TO WIRE.
 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
 4. ALL PARTS MUST PASS ALL TESTS.
 5. DIMENSIONS ARE INCHES [millimeters].
 6. COSMETIC VOIDS SMALLER THAN $\phi 0.035$ [0.89] ARE ACCEPTABLE.
 7. REF - OPERATING TEMPERATURE RANGE: [PER TABLE].
 8. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
 9. REF - REPLACE O-RING IF REMOVED FROM PORT.

2501-1	26 [660]	-010 FLURO	75 SECONDS	-67 TO 125°C
2501	5 [127]	-010 VITON	30 SECONDS	-20 TO 125°C
PART#	X	O-RING	TEST TIME	TEMP. RANGE

7	1	TZ22 WHT/BLUE	WIRE 22TZ M22759/44A .006 19/#34
6	1	TZ22 WH/ORG	WIRE 22TZ M22759/44A .006 19/#34
5	1	TZ22 ORG 19	WIRE 22TZ M22759/44A .006 19/#34
4	1	TZ22 BLUE 19	WIRE 22TZ M22759/44A .006 19/#34
3	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
2	1	SEE TABLE	O-RING
1	1	0168	HOUSING SP6-E
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
.X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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DESCRIPTION PAVE-Seal@ Cable Harnesses
SP6-E-150-4-TZ22-5-X

PART NUMBER
2501

REVISION LEVEL
C

PROJECTION