



NOTES:

1. LEAK TEST: 80 PSI LEAK TEST, NO AIR BUBBLES, 30 SECONDS MINIMUM.
2. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
5. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES,
VOIDS SMALLER THAN $\phi 0.035$ ARE ACCEPTABLE ON ALL OTHER SURFACES.
6. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON PRESSURE SIDE OF HOUSING.
7. (PARTS ARE DEFLASHED ON PARTING LINE $+0.005$ MAXIMUM.)

6	1FT	TZ22 BLACK	WIRE 22TZ M22759/44A .006 19/#30
5	1FT	TZ22 RED	WIRE 22TZ MILW22759/44A .006 7/#30
4	1FT	TZ22 WHITE	WIRE 22TZ MILW22759/44A .006 7/#30
3	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
2	1	-012 FLUROSILIC	O-RING -012 FLUOROSILICONE 70
1	1	1226-S	HOUSING SP8S-E
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION PAVE-Seal® Cable Harnesses

SP8S-E-150-3-TZ22-6-6

PART NUMBER	REVISION LEVEL	A
2542	PROJECTION	