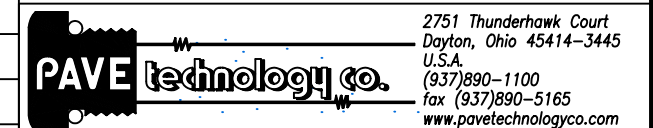


NOTES:

1. LEAK TEST: 80 PSI NITROGEN, NO BUBBLES 3 MINUTES MINIMUM.
2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. WIRE POSITIONS MAY VARY.
7. NO VOIDS LARGER THAN Ø0.035 ARE ACCEPTABLE.
8. USES TRUARC 5100-75 RETAINING RING, NOT INCLUDED.

15	2@72"	EE18 BLACK	WIRE 18EE MIL-W-16878/5 .015
14	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM BASED
13	1	-016 BUNA	O-RING -016 BUNA 75
12	72"	EE24 GRAY	WIRE 24EE MIL-W-16878/5.014 7
11	72"	EE24 ORG 7STRD	WIRE 24EE MIL-W-16878/5.014 7
10	72"	EE24 GRN 7STRD	WIRE 24EE MIL-W-16878/5.014 7
9	72"	EE24 BROWN 7STR	WIRE 24EE MIL-W-16878/5.014 7
8	72"	EE24 BLK 7STR	WIRE 24EE MIL-W-16878/5.014 7
7	72"	EE24 WHT 7STRD	WIRE 24EE MIL-W-16878/5.014 7
6	72"	EE24 YLW 7STRD	WIRE 24EE MIL-W-16878/5.014 7
5	72"	EE24 VIOLET	WIRE 24EE MIL-W-16878/5.014 7
4	72"	EE24 RED 7STRD	WIRE 24EE MIL-W-16878/5.014 7
3	72"	EE24 BLU 7STR	WIRE 24EE MIL-W-16878/5.014 7
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	0130	HOUSING SPF12-E
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION	PAVE-Seal Cable Harnesses	
PART NUMBER	SPF12-E-150-10/2-EE24/EE18-12-60	
2568	REVISION LEVEL	A
	PROJECTION	