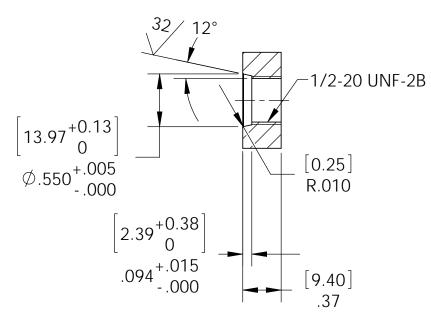


SO8 INSTALLATION PORT



NOTES:

- 1. LEAK TEST: 80 PSI, NO BUBBLES 2 MINUTES MINIMUM.
- HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- 5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
- 6. VOIDS LARGER THAN Ø 0.035 [.89] ARE NOT ACCEPTABLE.
- 7. REF-OPERATING TEMPERATURE -20 °C TO 125 °C.
- 8. DIMENSIONS ARE INCHES [millimeters].
- 9. PAVE-SEAL CAN BE A BI-DÎRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	2074	HOUSING SO8S-SS
2	A/R	PAVE-Seal 150	EPOXY BLACK
3	1	E18 GRAY	WIRE 18E MIL-W-16878/4 7/#26
4	1	E18 RED	WIRE 18E MIL-W-16878/4 7/#26
5	1	-905 BUNA	O-RING -905 BUNA 75
6	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED

PAVE technology co.

2751 Thunderhawk Court Dayton, OH 45414-3445 U.S.A. tel (937) 890-1100

fax (937) 8905165 www.pavetechnologyco.com

SO8-SS-150-2-TE18-24-24

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHE ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005

2585

NOTED ION A

TION O