



NOTES:

1. HE LEAK TEST @1 ATM. 10^{-6} CC/S.
2. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. NO VOIDS LARGER THAN $\varnothing 0.035$ ARE ACCEPTABLE.

6	1	8L5N-B	NUT VS12-B
5	A/R	SUPER O-LUBE	LUBRICANT O-RING SILICONE-BASED
4	A/R	PAVE-Seal 150	EPOXY BLACK
3	1	-116 VITON	O-RING -905 VITON 75
2	13@8'	E22 BLK	WIRE 22E MIL-W-16878/4 .010 7/#30
1	1	2256	HOUSING VS12L-AL
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE #0.5
 XX DECIMAL #0.1 XXX DECIMAL #0.02 XXXX DECIMAL #0.005
 ANGLES ± 1 DEGREE SURFACE FINISH 128 microinch RMS

		2751 Thunderhawk Court Dayton, OH 45414-3445 U.S.A. tel (937) 890-1100 fax (937) 8905165 www.pave-technology.com	
		DESCRIPTION VS12L-AL-150-13-TE22-48-48	
PART NUMBER 2604		REVISION LEVEL - PROJECTION	