



NOTES:

1. LEAK TEST: 80 PSI, NO BUBBLES 2 MINUTES MINIMUM.
2. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE

A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).

5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.

6. NO VOIDS LARGER THAN $\phi 0.035$ ARE ACCEPTABLE.
7. WIRE POSITIONS ARE APPROXIMATE & VARIABLE.

| 5 | 2@44" | PC22 UL1015 YEL | WIRE 22PVC UL1015 .032 7/#30 |
|------|-------|-----------------|------------------------------|
| 4 | 3@44" | PC10 UL1015 BLK | WIRE 10PVC UL1015 .032 |
| 3 | 1@44" | PC10 UL1015 GRN | WIRE 10PVC UL1015 .032 |
| 2 | A/R | PAVE-Seal 150 | EPOXY BLACK |
| 1 | 1 | 1625 | HOUSING PT16-SS |
| ITEM | QTY | PART# | DESCRIPTION |

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 X DECIMAL +/- 0.1 XX DECIMAL +/- 0.02 XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION PAVE-Seal® Cable Harnesses
PT16-SS-150-4/2-PC10/22-12-30

PART NUMBER
2605

REVISION LEVEL -
 PROJECTION