NOTES:
1. LEAK TEST: 80 PSI, NO BUBBLES 20 MINUTES MINIMUM.
2. HYPOT 630 VDC 500 MEGAOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
5. VOIDS SMALLER THAN ø .035 ARE ACCEPTABLE.
6. WIRE POSITIONING IS APPROXIMATE & VARIABLE.

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QTY</th>
<th>PART#</th>
<th>DESCRIPTION</th>
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<tr>
<td>4</td>
<td>1</td>
<td>THHN 12 GREEN</td>
<td>WIRE 12THHN GREEN</td>
</tr>
<tr>
<td>3</td>
<td>2</td>
<td>THHN 12 BLACK</td>
<td>WIRE 12THHN BLACK</td>
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<tr>
<td>2</td>
<td>A/R</td>
<td>PAVE-Seal 150</td>
<td>EPOXY BLACK</td>
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<tr>
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<td>1</td>
<td>0073</td>
<td>HOUSING PTN12</td>
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WIRE TO EXIT WITHIN ø .75 EACH SIDE SPACING CONTROL NOT REQUIRED EACH SIDE

PRESSURE

ATMOSPHERE

MAXIMUM OVER/UNDERFILL .06 EACH SIDE

2x 3/4 NPT

240 MINIMUM

1.13 HEX

(2x .75)

(2.0)

240 MINIMUM