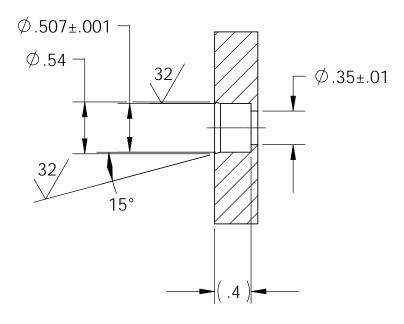


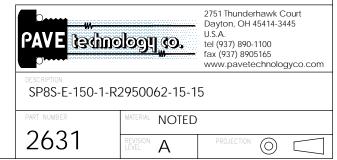
## **INSTALLATION PORT**



## NOTES:

- 1. HE LEAK TEST @ 1 ATM < 10^-6 CC/S.
- 2. HYPOT 15 KVDC 500 MEGOHMS MINIMUM 1 SEC MINIMUM, WIRE TO INSTALLATION PORT.
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- 4. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
- 5. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN Ø 0.035 ARE ACCEPTABLE ON ALL OTHER SURFACES.
- 6. WIRE POSITION IS APPROXIMATE & VARIABLE.
- 7. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
- 8. (PARTS ARE DEFLASHED ON PARTING LINE +0.005 MAXIMUM.)

ITEM	QTY	PART NUMBER	DESCRIPTION
1	A/R	PAVE-Seal 150	EPOXY BLACK
2	1	-012 VITON	O-RING -012 VITON 75
3	A/R	SUPER O-LUBE	LUBRICANT SILICONE-BASED
4	1	295-0062	CABLE FEP HIGH VOLTAGE WHITE



ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
ANCIES +1 DEGREE SURFACE FINISH 128 microinch MMS