



RECOMMEND TRUARC N5000-77

NOTES:

1. LEAK TEST: 1500 PSI, NO BUBBLES 60 SECONDS MINIMUM.
2. HYPOT 630 VDC 500 MEGAOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
5. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
6. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN  $\phi 0.035$  ARE ACCEPTABLE ON ALL OTHER SURFACES.
7. (PARTS ARE DEFLASHED ON PARTING LINE +0.005 MAXIMUM.)
8. WIRE POSITIONING IS APPROXIMATE & VARIABLE.

7	2	-015 VITON	O-RING -015 VITON 75
6	2	PC22 UL1015 BLK	WIRE 22PVC UL1015 .032 7/#30
5	A/R	PAVE-Seal 150	EPOXY BLACK
4	2	TT-K-24S	CABLE T/C 24 TEFLON STRANDED
3	A/R	PARKER O-LUBE	LUBRICANT BARIUM-BASED
2	1	BELDEN 9L28009	CABLE PVC #28 7 STRAND .050 PITCH
1	1	1374M	SP11 MOLDED HOUSING
ITEM	QTY	PART NUMBER	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.  
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE  $\pm 0.5$   
X.X DECIMAL  $\pm 0.1$  X.XX DECIMAL  $\pm 0.02$  X.XXX DECIMAL  $\pm 0.005$   
ANGLES  $\pm 1$  DEGREE SURFACE FINISH 128 microinch RMS

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DESCRIPTION  
SP11M-E-150-6/2P/2-RPC28/K24S/PC22-18-18

PART NUMBER  
**2639**

REVISION LEVEL  
**A**

PROJECTION