



USE TRUARC N5000-50 RETAINING RING OR EQUAL. IF REMOVED FROM PORT, REPLACE O-RINGS.

- NOTES:**
1. LEAK TEST: 600 PSI, NO BUBBLES 30 SECONDS MINIMUM.
  2. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE.
  3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
  4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE

A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).

5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.

6. DIMENSIONS ARE IN INCHES [MILLIMETERS].

7. WIRE POSITIONS MAY VARY.

8	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM BASED
7	2	-012 VITON	O-RING -012 VITON 75
6	A/R	PAVE-Seal 150	EPOXY BLACK
5	1	E18 WHITE	WIRE 18E MIL-W-16878/4 7/#26
4	1	E18 RED	WIRE 18E MIL-W-16878/4 7/#26
3	1	E18 BLU	WIRE 18E MIL-W-16878/4 7/#26
2	1	E18 BLK	WIRE 18E MIL-W-16878/4 7/#26
1	1	1226 SP8L	HOUSING SP8L-E
ITEM	QTY	PART NUMBER	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5  
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005  
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION PAVE-Seal® Cable Harnesses  
 SP8L-E-150-4-TE18-150CM-150CM

PART NUMBER	REVISION LEVEL
2711	A
PROJECTION	