NOTES:
1. HE LEAK TEST Ø1 ATM, 1x10^-6 CC/S OR LESS. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
2. ALCOHOL OR FOMBLIN YAC 3 MAY BE USED TO LUBRICATE O-RINGS FOR HELIUM TESTING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. FINISH APPLIES TO SPOTFACE FOR O-RING SEAL ONLY.
6. DIMENSIONS ARE INCHES [millimeters].
7. NO VOIDS LARGER THAN Ø0.035 [0.89] ARE ACCEPTABLE.
8. REF - OPERATING TEMPERATURE RANGE: -20 TO 125°C.
9. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PressURES, FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

<table>
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<tr>
<th>ITEM</th>
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ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NO.1 +/-0.1
NO.2 +/-0.25
NO.3 +/-0.005
ANGLES +/-1 DEG
SURFACE FINISH 128 microns RMS

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