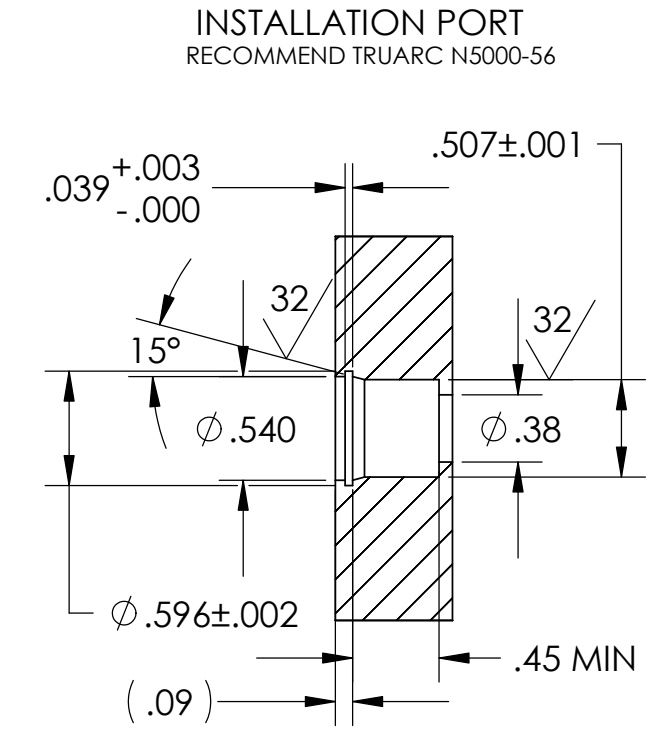
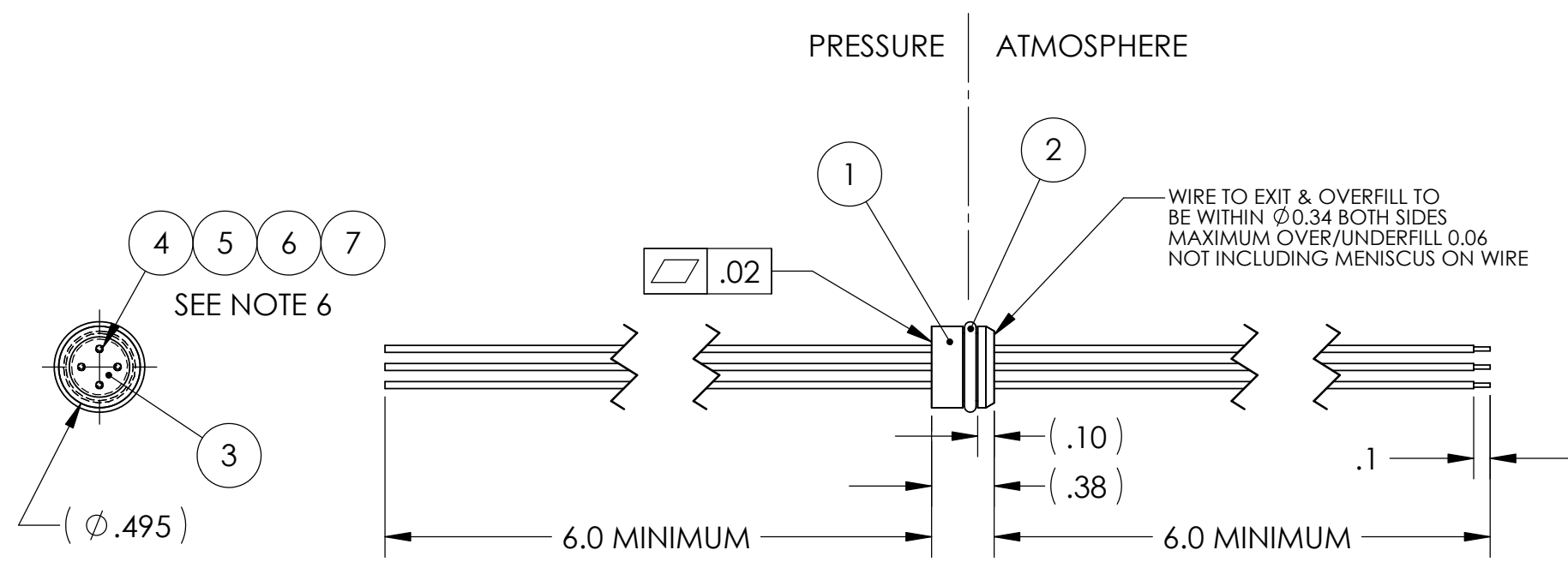


ISSUE LET.	ALTERATIONS	CHANGED BY	DATE



INSTALLATION PORT
RECOMMEND TRUARC N5000-56

NOTES:

1. LEAK TEST: 80 PSI, 60 SECONDS MINIMUM NO BUBBLES.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SEC MINIMUM, WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
5. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN $\phi 0.035$ ARE ACCEPTABLE ON ALL OTHER SURFACES.
6. WIRE POSITIONS ARE APPROXIMATE & VARIABLE.
7. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
8. (PARTS ARE DEFLASHED ON PARTING LINE +0.005 MAXIMUM.)

7	1	TZ22 BLUE	WIRE 22TZ M22759/44A .006
6	1	TZ22 RED	WIRE 22TZ M22759/44A .006
5	1	TZ22 WHITE	WIRE 22TZ M22759/44A .006
4	1	TZ22 BLACK	WIRE 22TZ M22759/44A .006
3	A/R	PAVE-Seal 150	EPOXY BLACK
2	1	-012 FLUROSILIC	O-RING -012 FLUROSILICONE 70
1	1	1226S	HOUSING SP8S-E
ITEM	QTY	PART NUMBER	DESCRIPTION

PAVE will meet the assembly and test specifications of EATON#807816 rev A as documented on this assembly drawing. Any changes must be approved by PAVE.

PAVE technology co. 2751 Thunderhawk Court
Dayton, OH 45414-3445
U.S.A.
tel (937) 890-1100
fax (937) 8905165
www.pavetechnologyco.com

DESCRIPTION PAVE-Seal® Cable Harnesses
SP8S-E-150-4-TZ22-6-6

MATERIAL NOTED

DR. BY	DDC	APPROVED BY	ISOTHWA
CH'D BY		DATE	26 JUL 04
PART NUMBER	2789	SCALE	1:1
	1	REVISION LEVEL	-
	2	PROJECTION	

FINISH
ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5
X.X DECIMAL ± 0.1 X.XX DECIMAL ± 0.02 X.XXX DECIMAL ± 0.005
ANGLES ± 1 DEGREE SURFACE FINISH 128 microinch RMS