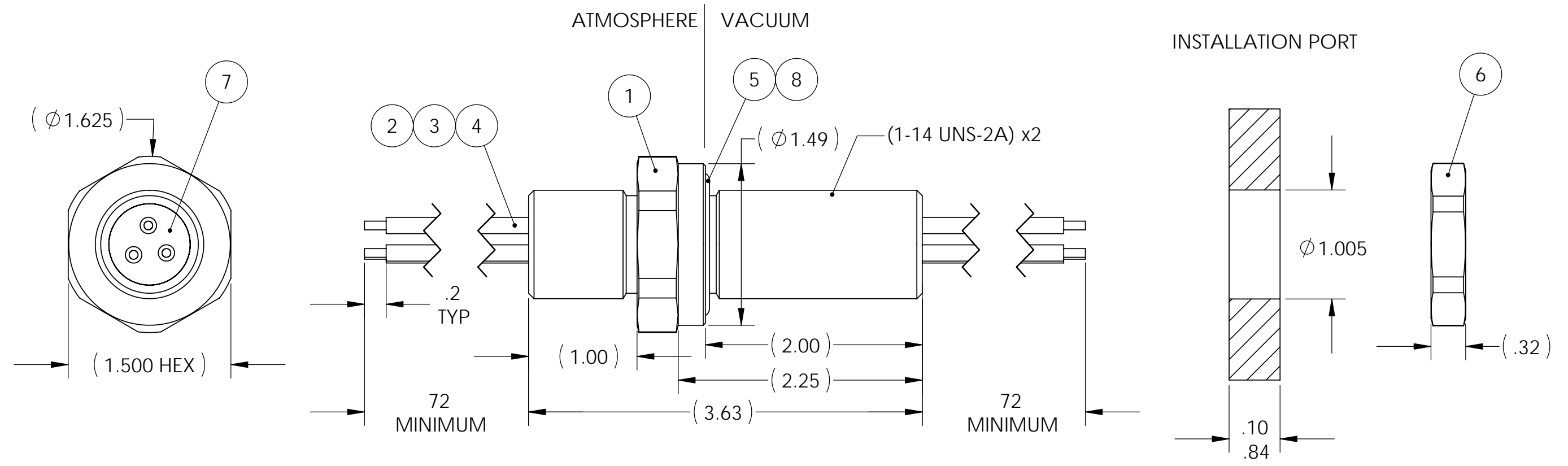


ISSUE LET.	ALTERATIONS	CHANGED BY	DATE



- NOTES:
1. HE LEAK TEST @1 ATM. $<10^{-6}$ CC/S.
 2. HYPOT 630 VDC 500 MEGAOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
 4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
 5. WIRE COLOR POSITIONS ARE APPROXIMATE AND VARIABLE.

8	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM BASED
7	A/R	PAVE-Seal 150	EPOXY BLACK
6	1	0183	NUT VS 15-SS
5	1	-215 VITON	O-RING -215 VITON 75
4	1	PC12GREEN	WIRE 12PVC UL1015
3	1	PC12BLACK	WIRE 12PVC UL1015
2	1	PC12WHITE	WIRE 12PVC UL1015
1	1	2804	HOUSING VS15XL-C22
ITEM	QTY	PART NUMBER	DESCRIPTION

PAVE will meet the assembly and test specifications of the customer as documented on this assembly drawing. Any changes must be approved by PAVE.

PAVE technology co. 2751 Thunderhawk Court
Dayton, OH 45414-3445
U.S.A.
tel (937) 890-1100
fax (937) 8905165
www.pavetechnologyco.com

DESCRIPTION PAVE-Seal® Cable Harnesses
VS15XL-C22-150-3-PC12-72-72

MATERIAL NOTED

DR. BY DDC	APPROVED BY	DRAWN FROM LLNL
CH'D BY	DATE 18 AUG 04	SCALE 1:1
PART NUMBER 2799	1	REVISION LEVEL -
	1	PROJECTION

FINISH

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5
X.X DECIMAL ± 0.1 X.XX DECIMAL ± 0.02 X.XXX DECIMAL ± 0.005
ANGLES ± 1 DEGREE SURFACE FINISH 128 microinch RMS