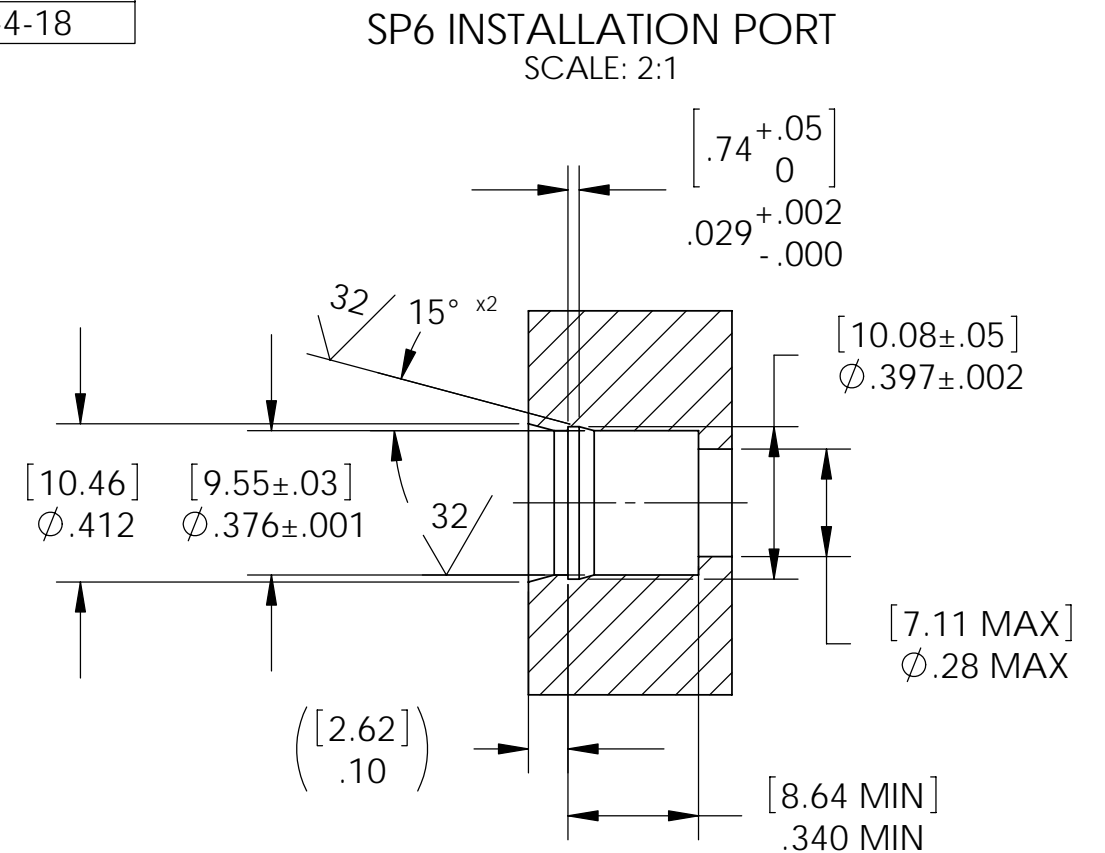
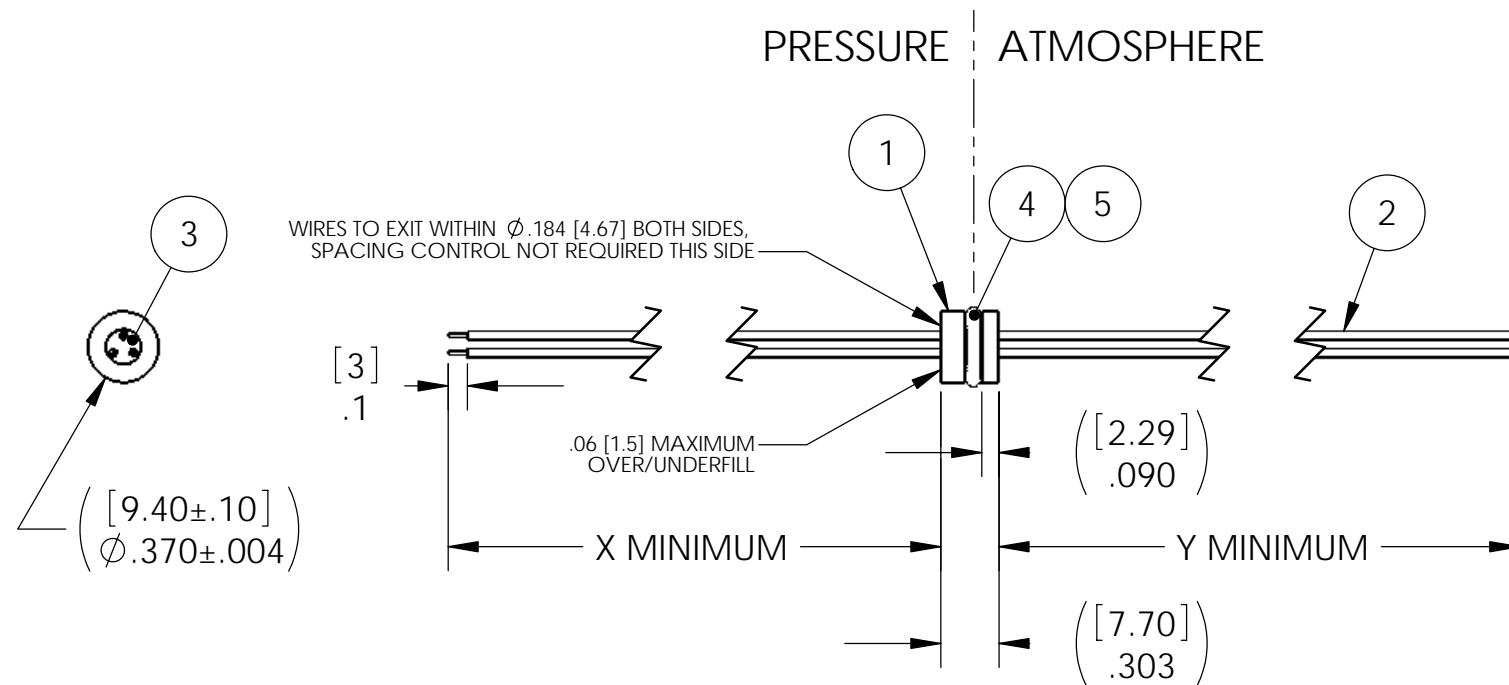


PART#	X	Y	ITEM# 3	ITEM# 4	DESCRIPTION
2870	6 [152]	6 [152]	PAVE-Seal 200	-010 VITON	SP6-E-200-3-TE26-6-6
2870-1	4 [102]	18 [457]	PAVE-Seal 150	-010 BUNA	SP6-E-150-3-TE26-4-18



NOTES:

1. LEAK TEST: 300 PSI, NO BUBBLES 10 SECONDS MINIMUM.
2. HYPOT 630 VDC 500 MEGAOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE .
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. NO VOIDS ARE ALLOWED ON O-RING SEALING SURFACES, VOIDS SMALLER THAN Ø .035 [.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
7. REF-PARTS ARE DEFLASHED ON PARTING LINE +.001 [.03] MAXIMUM.
8. DIMENSIONS ARE INCHES [millimeters].

5	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM BASED
4	1	*SEE TABLE	O-RING -010 DURO 75
3	A/R	*SEE TABLE	EPOXY BLACK
2	3	E26 BLACK 7STRD	WIRE 26E MIL-W-16878/4 7/#34
1	1	0168	HOUSING SP6-E
ITEM	QTY	PART NUMBER	DESCRIPTION

RECOMMEND RETAINING RING
TRUARC N5000-37 OR EQUAL

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS

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tel (937) 890-1100
fax (937) 8905165
www.pavetechnologyco.com

DESCRIPTION
*SEE TABLE

PART NUMBER
2870*

MATERIAL NOTED

REVISION LEVEL
B

PROJECTION