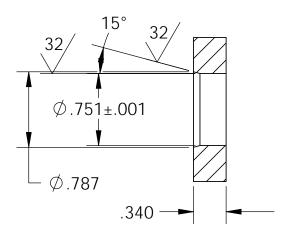


INSTALLATION PORT



NOTES:

- 1. LEAK TEST: 80 PSI, NO BUBBLES 1 MINUTE MINIMUM.
- 2. HYPOT 630 VDC 500 MEGAOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- 4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
- 5. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
- 6. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN \emptyset 0.035 ARE ACCEPTABLE ON ALL OTHER SURFACES.
- 7. DIMENSION IS OVER-ALL-LENGTH EXCLUDING ANY OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
- 8. REF-PARTS ARE DEFLASHING ON PARTING LINE +0.005 MAXIMUM.
- 9. HOUSING DESIGNED FOR TRUARC RETAINING RING #5100-75.
- 10. REF-OPERATING RANGE -20 TO 150°C.

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	0130	HOUSING SPF12-E
2	1	E14 BLACK	WIRE 14E MIL-W-16878/4 .012 19/#27
3	1	E14 ORG/GREY	WIRE 14E MIL-W-16878/4 .012 19/#27
4	1	E20 YLW/WHT	WIRE 20E MIL-W-16878/4 .010 7/#28
5	1	E20 BLACK	WIRE 20E MIL-W-16878/4 .010 7/#28
6	A/R	PAVE-Seal 150	EPOXY BLACK
7	1	-016 VITON	O-RING -016 VITON 75
8	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED



2751 Thunderhawk Court Dayton, OH 45414-3445 U.S.A. tel (937) 890-1100 fax (937) 8905165

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SPF12-E-150-2/2-TE14/20-19.5-11

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ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005 ANGLES +1 DEGREE SURFACE FINISH 128 microinch RMS