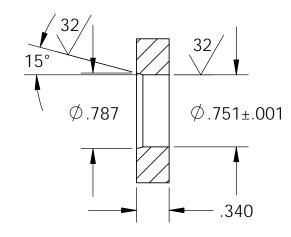


INSTALLATION PORT SEE NOTE 7



NOTES:

- 1. HE LEAK TEST @1 ATM. <10^-6 CC/S IN DIRECTION INDICATED. IN USE, THERE IS PRESSURE ON FLANGE SIDE & ATMOSPHERE ON O-RING SIDE.
- 2. HYPOT 1000 VDC 100 MEGAOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.

 QUALIFICATION TEST: 1500 VAC 5mA MAXIMUM LEAKAGE 1 MINUTE MINIMUM WIRE TO WIRE.
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- 4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
- 5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY.
- 6. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN Ø0.035 ARE ACCEPTABLE ON ALL OTHER SURFACES.
- 7. HOUSING DESIGNED FOR TRUARC #5100-75 OR EQUAL.
- 8. WIRE COLOR POSTIONS ARE APPROXIMATE & VARIABLE.
- 9. OPERATING TEMPERATURE RANGE: -20 TO 130 °C.

12	A/R	URETHANE	URETHANE BLACK
11	1	TZZ20 YELLOW	WIRE TEFZEL #20 MIL-W-22759/34D 19#32 DBL WALL
10	1	TZZ20 WHT/GRN	WIRE TEFZEL #20 MIL-W-22759/34D 19#32 DBL WALL
9	1	TZZ20 RED	WIRE TEFZEL #20 MIL-W-22759/34D 19#32 DBL WALL
8	1	TZZ20 ORANGE	WIRE TEFZEL #20 MIL-W-22759/34D 19#32 DBL WALL
7	1	TZZ20 BLUE	WIRE TEFZEL #20 MIL-W-22759/34D 19#32 DBL WALL
6	1	TZZ20 BLACK	WIRE TEFZEL #20 MIL-W-22759/34D 19#32 DBL WALL
5	1	TZZ20 BROWN	WIRE TEFZEL #20 MIL-W-22759/34D 19#32 DBL WALL
4	A/R	SUPER O-LUBE	LUBRICANT O-RING SILICONE-BASED
3	1	-016 VITON	O-RING -016 VITON 75
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	0130	HOUSING SPF12-E
ITEM	QTY	PART NUMBER	DESCRIPTION
ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.			



2751 Thunderhawk Court Dayton, OH 45414-3445 U.S.A. tel (937) 890-1100 fax (937) 8905165

SPF12-E-150-7-TZZ20-18-18

2926

