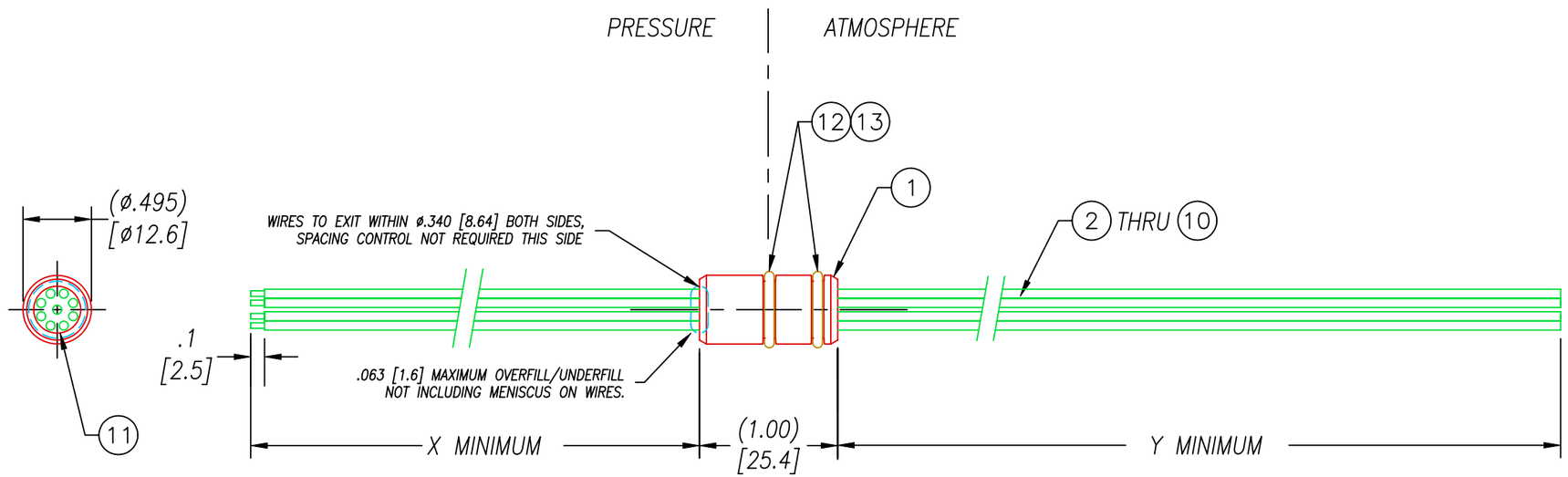
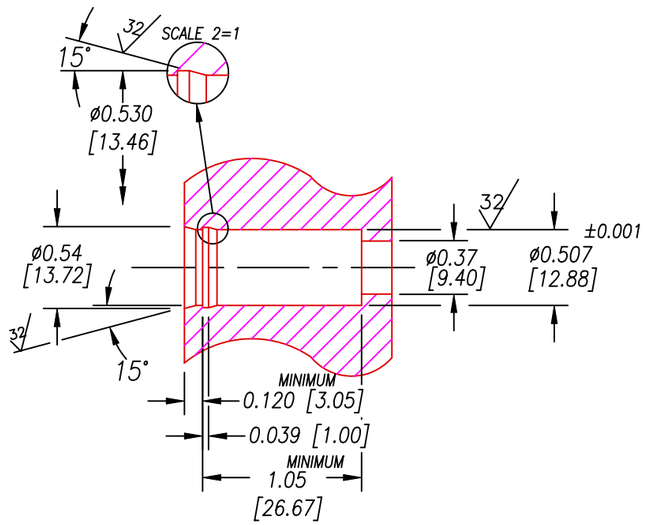


SP8L INSTALLATION PORT



USE TRUARC N5000-50 RETAINING RING OR EQUAL.
IF REMOVED FROM PORT, REPLACE O-RINGS.

PAVE#	X	Y	PRESSURE	TIME
2951	19.69 [500]	19.69 [500]	80 PSI	2 MINUTES
2951-1	11.81 [300]	39.37 [1000]	725 PSI	1 MINUTE

NOTES:

1. LEAK TEST: (PRESSURE: SEE TABLE), NO BUBBLES (TIME: SEE TABLE) MINIMUM.
2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. DIMENSIONS ARE IN INCHES [MILLIMETERS].
7. WIRE COLOR POSITIONS ARE APPROXIMATE AND VARIABLE.
8. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN ø.035 [ø.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.

ITEM	QTY	PART NUMBER	DESCRIPTION
13	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM BASED
12	2	-012 VITON	O-RING -012 VITON 75
11	A/R	PAVE-Seal 150	EPOXY BLACK
10	1	FEP0.75MM2 CLR	WIRE FEP 0.75MM2 LAPP# 0083-010 (18.5 AWG/24 STD)
9	1	FEP0.75MM2 WHT	WIRE FEP 0.75MM2 LAPP# 0083-105 (18.5 AWG/24 STD)
8	1	FEP0.75MM2 RED	WIRE FEP 0.75MM2 LAPP# 0083-104 (18.5 AWG/24 STD)
7	1	FEP0.75MM2 PINK	WIRE FEP 0.75MM2 LAPP# 0083-008 (18.5 AWG/24 STD)
6	1	FEP0.75MM2 GNYE	WIRE FEP 0.75MM2 LAPP# 0083-000 (18.5 AWG/24 STD)
5	1	FEP0.75MM2 YLW	WIRE FEP 0.75MM2 LAPP# 0083-005 (18.5 AWG/24 STD)
4	1	FEP0.75MM2 BRN	WIRE FEP 0.75MM2 LAPP# 0083-003 (18.5 AWG/24 STD)
3	1	FEP0.75MM2 BLUE	WIRE FEP 0.75MM2 LAPP# 0083-002 (18.5 AWG/24 STD)
2	1	FEP0.75MM2 BLK	WIRE FEP 0.75MM2 LAPP# 0083-001 (18.5 AWG/24 STD)
1	1	1226 SP8L	HOUSING SP8L-E

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
.X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

PAVE technology co.
2751 Thunderhawk Court
Dayton, Ohio 45414-3445
U.S.A.
(937)890-1100
fax (937)890-5165
www.pavetechnologyco.com

DESCRIPTION PAVE-Seal® Cable Harnesses
SP8L-E-150-9-LAPPWIRE-X-Y

PART NUMBER SEE TABLE
2951

REVISON LEVEL C

PROJECTION