



USE N5000-50 RETAINING RING OR EQUAL.
IF REMOVED FROM PORT, REPLACE O-RINGS.

- NOTES:
1. LEAK TEST: 80 PSI, NO BUBBLES 2 MINUTES MINIMUM.
 2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
 4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
 5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
 6. NO VOIDS LARGER THAN $\phi 0.035$ [0.89] ARE ACCEPTABLE.

6	1	PARKER O-LUBE	LUBRICANT O-RING BARIUM BASED
5	2	-012 VITON	O-RING -012 VITON 75
4	5	E28 WHITE	WIRE 28E MIL-W-16878/4 .010 7/#36
3	4	E28 RED	WIRE 28E MIL-W-16878/4 .010 7/#36
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	1226L	HOUSING SP8L-E
ITEM	QTY	PART#	DESCRIPTION

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DESCRIPTION PAVE-Seal Cable Harnesses
SP8L-E-150-9-TE28-24-24

PART NUMBER **3179**

REVISION LEVEL -

PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
.X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/- 0.005
ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS