NOTES:
1. HE LEAK TEST VACUUM 10X10^-7 C.C./SEC. OR LESS.
2. HYPOT 630 VDC 500 MEG OHMS MINIMUM 0.01 SECOND
   MINIMUM WIRE TO WIRE AND HOUSING.
3. ALL PARTS MUST PASS ALL TESTS.
4. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
5. VOIDS LARGER THAN ø.035 (.89) ARE NOT ACCEPTABLE.
6. MINIMUM WIRE TO WIRE AND HOUSING.
7. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
8. DIMENSIONS ARE IN INCHES (millimeters).

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QTY</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>5</td>
<td>1</td>
<td>BLSN-SS NUT</td>
<td>NUT VS12-SS</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
<td>V835-75 O-RING</td>
<td>-116 VITON LOW-TEMP 75</td>
</tr>
<tr>
<td>3</td>
<td>4</td>
<td>EE18 MIL BLK</td>
<td>WIRE 18EE MIL-W-16878/S .015 7/#26</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>A/R PAVE-Seal 150</td>
<td>EPOXY BLACK</td>
</tr>
<tr>
<td>1</td>
<td>1</td>
<td>1156 HOUSING VS12-SS</td>
<td></td>
</tr>
</tbody>
</table>

ATMOSPHERE

VACUUM

.06 (1.5) MAXIMUM OVER/UNDERFILL BOTH SIDES

(3/4-16 UNC-2A)

VS12 INSTALLATION PORT

.level

PART NUMBER

DESCRIPTION

MATERIAL

REV

VS12-SS-150-4-TEE18-12-12

3366

NOTED

B

3366