



INSTALLATION PORT
RECOMMEND TRUARC N5000-56

NOTES:

1. LEAK TEST: 300 BAR, NO BUBBLES 2 SECONDS MINIMUM.
2. HYPOT 630 VDC 500 MEGAOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRE COLOR POSITIONS ARE APPROXIMATE AND VARIABLE.
6. NO COSMETIC SURFACE VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, COSMETIC SURFACE VOIDS SMALLER THAN $\phi .035$ [.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
7. REF - TEMPERATURE RANGE -30 °C TO 120 °C.
8. CONTINUITY TEST: <0.3 OHMS EACH WIRE END TO END.
9. DIMENSIONS ARE INCHES [millimeters].
10. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
11. IT IS ACCEPTABLE FOR RETAINED ENDS (SLUGS) TO BE LOST DURING HANDLING.

11	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
10	1	-012 BUNA	O-RING -012 BUNA 75
9	1	TFE26 YELLOW	WIRE TFE#26 M22759/11-26-4
8	1	TFE26 RED	WIRE TFE#26 M22759/11-26-2
7	1	TFE26 GREEN	WIRE TFE#26 M22759/11-26-5
6	1	TFE26 BLUE	WIRE TFE#26 M22759/11-26-6
5	1	TFE22 YELLOW	WIRE TFE#22 M22759/9-22-4
4	1	TFE22 RED	WIRE TFE#22 M22759/9-22-2
3	1	TFE22 GREEN	WIRE TFE#22 M22759/9-22-5
2	1	TFE22 BLUE	WIRE TFE#22 M22759/9-22-6
1	A/R	PAVE-Seal 150	EPOXY BLACK
ITEM	QTY	PART NUMBER	DESCRIPTION

PAVE technology co.
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Dayton, OH 45414-3445
U.S.A.
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www.pavetechnologyco.com

DESCRIPTION
SP8SR-E-150-4-TE22/26-120-6

PART NUMBER
3464

MATERIAL NOTED

REVISION LEVEL
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PROJECTION
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ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS