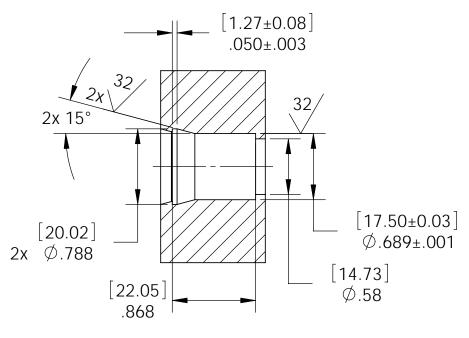


SP11M INSTALLATION PORT



RECOMMEND RETAINING RING TRUARC N5000-75 OR EQUAL

NOTES:

- 1. LEAK TEST: 1000 PSI N2, NO BUBBLES 30 SECONDS MINIMUM.
- 2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- 5. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
- 6. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN \emptyset .035 [.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
- 7. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
- 8. REF-OPERATING TEMPERATURE -20°C TO 125°C.
- 9. REF-PARTS ARE DEFLASHED ON PARTING LINE +.005 [.13] MAXIMUM.
- 10. DIMENSIONS ARE INCHES [millimeters].

2	A/R 1	PAVE-Seal 150 1374M	EPOXY BLACK HOUSING SP11M-E
3	2	E16 BLACK	WIRE 16E MIL-W-16878/4 .010 19/#29
4	2	E16 RED	WIRE 16E MIL-W-16878/4 .010 19/#29
5	2	-015 VITON	O-RING -015 VITON 75
6	A/R	SUPER O-LUBE	LUBRICANT O-RING SILICONE BASED

PAVE tednology co.

2751 Thunderhawk Court Dayton, OH 45414-3445 U.S.A. tel (937) 890-1100 fax (937) 8905165

DESCRIPTION SP11M-E-150-4-TE16-24-24

SPTTIVI-E-15U-4-1E16-24-24

3482

NOTED PROJECTION O

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHE ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5 X.X DECIMAL ±0.10 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005 ANGLES +1 DEGREE SUBFACE FINISH 128 microinch RMS