



RECOMMENDED RETAINING RING
 TRUARC N5000-56 OR EQUAL

NOTES:

1. LEAK TEST: 1500 PSI, NO BUBBLES 30 SECONDS MINIMUM.
2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE.
3. OPTICAL CONTINUITY CHECK 1 MINIMUM GOOD FIBER.
4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
5. ALL PARTS MUST PASS ALL TESTS.
6. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
7. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN $\phi .035$ [.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
8. DIMENSION IS OVERALL LENGTH EXCLUDING OVERFILL ON PRESSURE SIDE OF HOUSING.
9. REF-PARTS ARE DEFLASHED ON PARTING LINE $\pm .005$ [.13] MAXIMUM.
10. DIMENSIONS ARE INCHES [millimeters].

6	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
5	2	-012 BUNA	O-RING -012 BUNA 75
4	1	CABLE 24TFEMF	CABLE 2TPT 24TFEMF M22759/7 4 CONDUCTORS
3	2	F01009WST/900	CABLE FIBER BUFFERED 900UM HARD ELASTOMERIC
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	1226M	HOUSING SP8M-E
ITEM	QTY	PART#	DESCRIPTION

PAVE technology co. 2751 Thunderhawk Court
 Dayton, Ohio 45414-3445
 U.S.A.
 (937)890-1100
 fax (937)890-5165
 www.pavetechnologyco.com

DESCRIPTION PAVE-Seal® Cable Harnesses
 SP8M-E-150-2TPT/2-TE24/MMFO-72-12

PART NUMBER	REVISION LEVEL
3517	-
PROJECTION	

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5
 .X DECIMAL ± 0.1 .XX DECIMAL ± 0.02 .XXX DECIMAL ± 0.005
 ANGLES ± 1 DEG SURFACE FINISH 128 microinch RMS