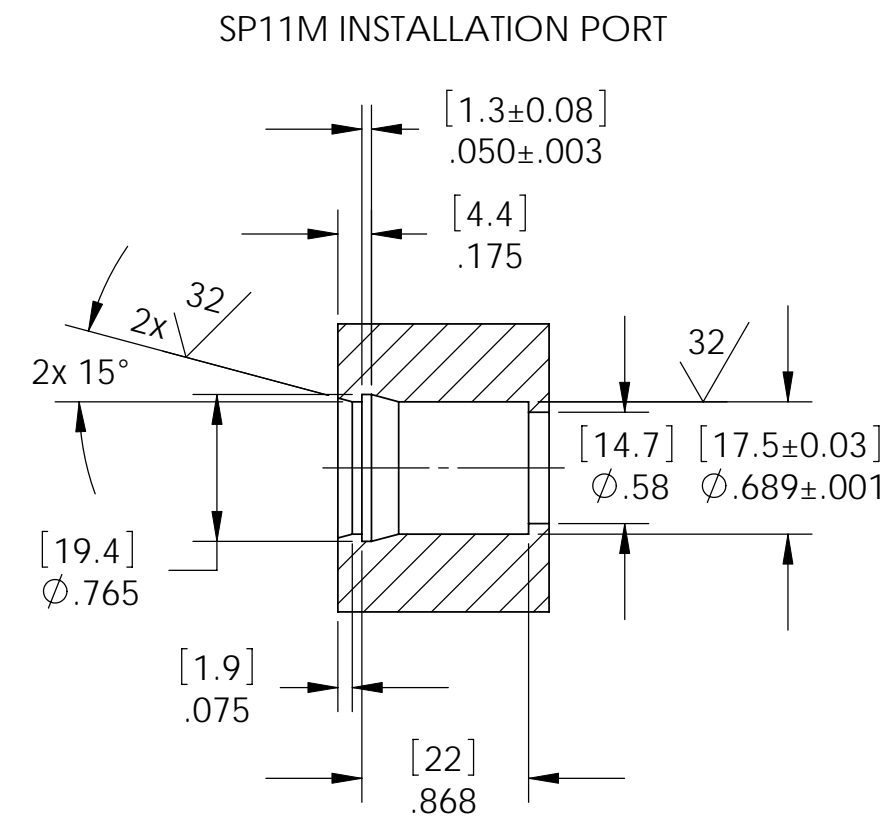
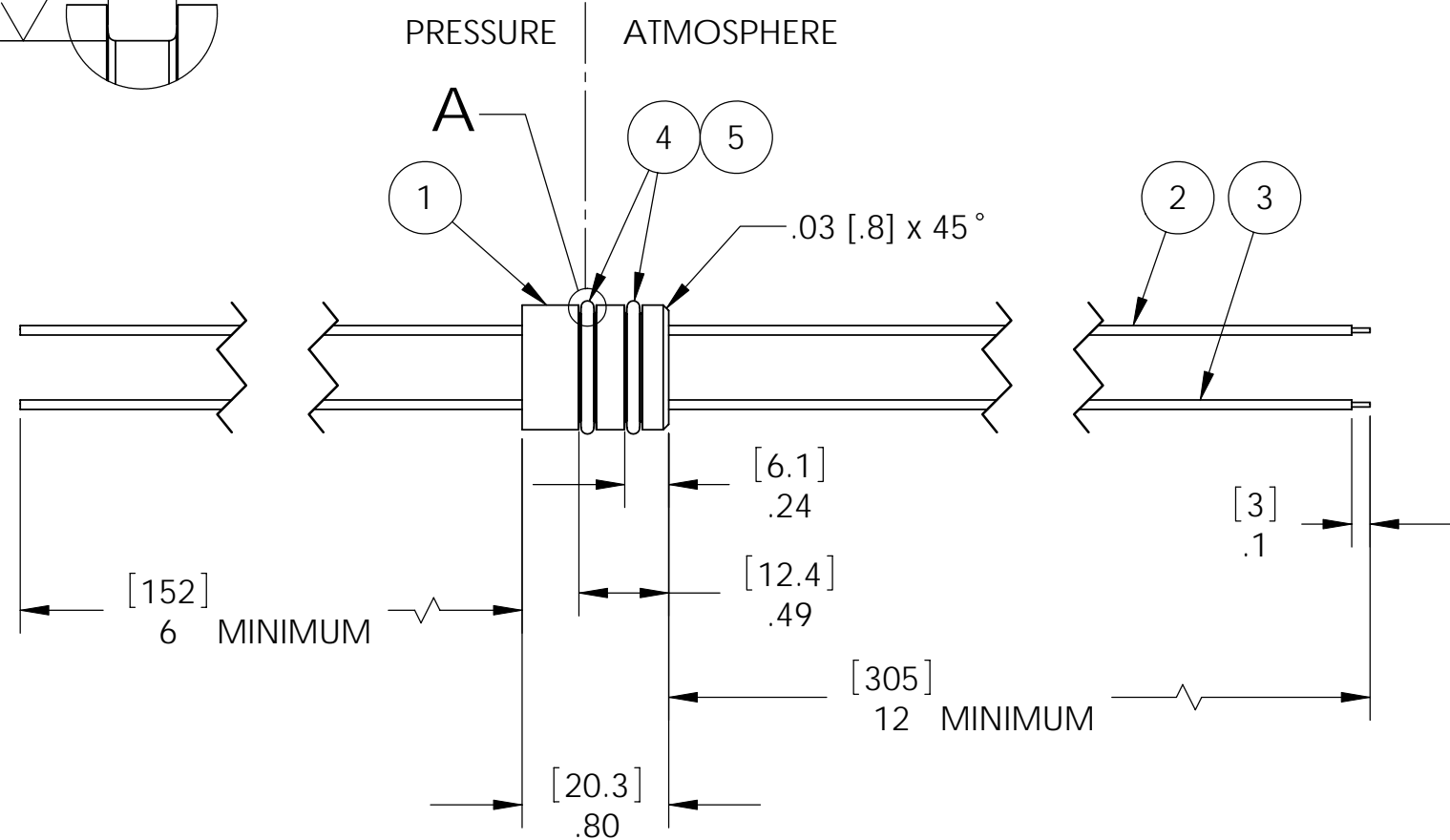
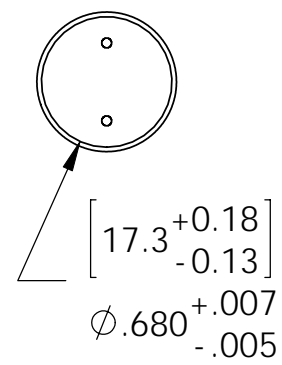
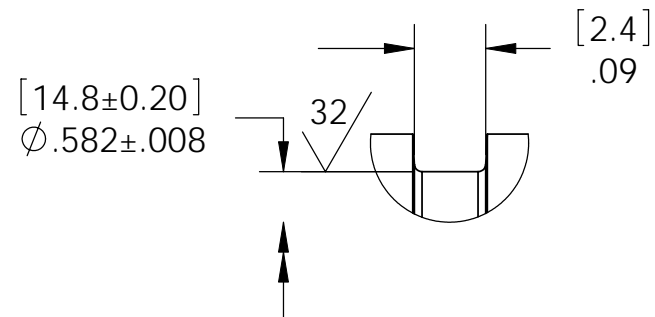


2x O-RING GROOVE
DETAIL A
SCALE 4 : 1



RECOMMENDED RETAINING RING
TRUARC N5000-68 OR EQUAL
REPLACE O-RINGS IF REMOVED
FROM INSTALLATION PORT

NOTES:

1. LEAK TEST: 2000 PSI N2, NO BUBBLES 10 SECONDS MINIMUM.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN $\phi 0.035$ [.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
6. REF-OPERATING TEMPERATURE -51°C TO 150°C.
7. REF-PARTS ARE DEFLASHED ON PARTING LINE +0.005 [.13] MAXIMUM.
8. WIRE POSITIONING IS APPROXIMATE AND VARIABLE.
9. DIMENSIONS ARE INCHES [millimeters].

5	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
4	2	-015 N0304	O-RING -015 N0304-75 NBR
3	1	TZ22 GREEN 7STR	WIRE 22TZ XL TEFLON 7 STRAND
2	1	TZ22 BROWN 7STR	WIRE 22TZ XL TEFLON 7 STRAND
1	A/R	PAVE-Seal 200	EPOXY BLACK
ITEM	QTY	PART NUMBER	DESCRIPTION

PAVE technology co.
2751 Thunderhawk Court
Dayton, OH 45414-3445
U.S.A.
tel (937) 890-1100
fax (937) 8905165
www.pavetechnologyco.com

DESCRIPTION SP11M-E-200-2-TZ22-6-12	
PART NUMBER 3581	MATERIAL NOTED REVISION LEVEL A
PROJECTION ☉	

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS