



USE TRUARC N5000-50 RETAINING RING OR EQUAL.
IF REMOVED FROM PORT, REPLACE O-RINGS.

NOTES:

1. HE LEAK TEST @435 PSI. 3.5×10^{-6} CC/S OR LESS.
2. HYPOT 1000 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN $\phi.0.035$ [.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
7. REF-PARTS ARE DEFLASHED ON PARTING LINE +.005 [.13] MAXIMUM.
8. REF-OPERATING TEMPERATURE RANGE -59°C TO 120°C.
9. DIMENSIONS ARE INCHES [millimeters].

| 5 | A/R | SUPER O-LUBE | LUBRICANT O-RING SILICONE-BASED |
|------|-----|-------------------|------------------------------------|
| 4 | 2 | -012 BUTYL | O-RING BUTYL B612-70 |
| 3 | 1 | TZZ18 RED 7STR | WIRE 18TZZ XL-ETFE .015 WALL 7/#26 |
| 2 | 1 | TZZ18 BLK 7STR | WIRE 18TZZ XL-ETFE .015 WALL 7/#26 |
| 1 | A/R | PAVE-Seal 200UL94 | EPOXY BLACK |
| ITEM | QTY | PART# | DESCRIPTION |

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
.X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

PAVE technology co.
2751 Thunderhawk Court
Dayton, Ohio 45414-3445
U.S.A.
(937)890-1100
fax (937)890-5165
www.pavetechnologyco.com

DESCRIPTION PAVE-Seal@ Cable Harnesses
SP8L-E-200UL94-2-TZZ18-50cm-200cm

PART NUMBER 3713

REVISION LEVEL -

PROJECTION