NOTES:
1. HE LEAK TEST VACUUM 10X10^-7 C.C./SEC OR LESS.
2. HYPOT 630 VDC 500 MEG OHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
6. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN 0.035 ARE ACCEPTABLE ON ALL OTHER SURFACES.
7. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON BOTH SIDES OF HOUSING.
8. REF-OPERATING TEMPERATURE -20°C TO 125°C.

OVER/UNDERRILL - .06(1.5) BOTH SIDES

DETAIL B
SCALE 2 : 1

ITEM QTY PARTNUMBER DESCRIPTION
5 A/R APIEZON T LUBRIC ANTI-RING
4 1 -904 VITON O-RING -904 VITON 75
3 1 EE12 WHITE WIRE 12EE MIL-W-16878/5 .017 19/#25
2 A/R PAVE-Seal 150 EPOXY BLACK
1 1 0830 HOUSING SO7-SS

3811

SO 7-SS-150-1-TEE12-48-24