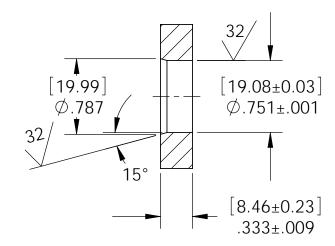


SPF12 INSTALLATION PORT



RECOMMENDED RETAINING RING TRUARC #5100-75 OR EQUAL

2751 Thunderhawk Court Dayton, OH 45414-3445

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U.S.A.

NOTES:

- 1. LEAK TEST: 80 PSI, NO BUBBLES 1 MINUTE MINIMUM.
- 2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- 4. ALL PARTS MUST PASS ALL TESTS.
- 5. WIRE COLOR POSITIONING IS VARIABLE.
- WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
- 7. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN Ø0.035 [.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
- 8. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
- 9. ITEM 19 IS INCLUDED BUT NOT SHOWN.
- 10. REF-OPERATING TEMPERATURE -20 °C TO 125 °C.
- 11. REF-PARTS ARE DEFLASHED ON PARTING LINE +0.005 [.13] MAXIMUM.
- 12. DIMENSIONS ARE INCHES [millimeters].
- 13. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

		* <u>SE</u> E NOTE 9	T		
19	1	RR 5100-75-HST	RETAINING RING EXTERNAL .750SS		
18	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED		
17	1	-016 VITON	O-RING -016 VITON 75		
16	1	E28 BLK/WHT	WIRE 28E MIL-W-16878/4 .010 7/#36		
15	1	E28 WHT/ORG	WIRE 28E MIL-W-16878/4 .010 7/#36		
14	1	E28 WHT/GRN	WIRE 28E MIL-W-16878/4 .010 7/#36		
13	1	E28 WHT/BLU	WIRE 28E MIL-W-16878/4 .010 7/#36		
12	1	E28 WHITE	WIRE 28E MIL-W-16878/4 .010 7/#36		
11	1	E28 VIOLET	WIRE 28E MIL-W-16878/4 .010 7/#36		
10	1	E28 RED/WHT	WIRE 28E MIL-W-16878/4 .010 7/#36		
9	1	E28 RED	WIRE 28E MIL-W-16878/4 .010 7/#36		
8	1	E28 ORANGE	WIRE 28E MIL-W-16878/4 .010 7/#36		
7	1	E28 GRAY	WIRE 28E MIL-W-16878/4 .010 7/#36		
6	1	E28 GREEN	WIRE 28E MIL-W-16878/4 .010 7/#36		
5	1	E28 BROWN	WIRE 28E MIL-W-16878/4 .010 7/#36	6 0	
4	1	E28 BLUE	WIRE 28E MIL-W-16878/4 .010 7/#36	PAVE ledin	<u>ച്ചിയും.</u>
3	1	E28 BLACK	WIRE 28E MIL-W-16878/4 .010 7/#36	DESCRIPTION	,
2	A/R	PAVE-Seal 150	EPOXY BLACK	SPF12-E-150-14-TE28-12-12	
1	1	0130	HOUSING SPF12-E	PART NUMBER	MATERIAL NOTED
ITEM	QTY	PART NUMBER	DESCRIPTION	3837	REVISION LEVEL -

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
ANGIFS +1 DEGREE SURFACE FINISH 128 microinch RMS