

NOTES:

- 1. LEAK TEST: 300 PSI , NO BUBBLES 2 MINUTES MINIMUM. PARTS ARE TESTED WITH PRESSURE ON THE ATMOSPHERE SIDE.
- 2. HYPOT 630 VDC, 500 M Ω MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- 5. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
- 6. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN \emptyset .035 [.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
- 7. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
- 8. REF-OPERATING TEMPERATURE -20 °C TO 125 °C.
- 9. REF-PARTS ARE DEFLASHED ON PARTING LINE +.005 [.13] MAXIMUM.
- 10. DIMENSIONS ARE INCHES [millimeters].
- 11. PAVE-SEAL CAN BE A BI-DÎRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	1226M	HOUSING SP8M-E
2	A/R	PAVE-Seal 150	EPOXY BLACK
3	1	ALPHA 5660	CABLE 4/C #16AWG 3 BLACK & 1 GREEN W/YELLOW STRIPE OVERALL BRAIDED SHIELD
4	2	-012 FLURO	O-RING -012 FLUOROSILICONE 70
5	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED

RECOMMENDED RETAINING RING TRUARC N5000-56 OR EQUAL

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DESCRIPTION
SP8M-E-150-4-PC16-12-72

PART NUMBER
MATERIAL NOTED

REVISION
LEVEL _ PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005 ANGLES +1 DEGREE SURFACE FINISH 128 microinch RMS