



**NOTES:**

1. HE LEAK TEST @ 42 PSI, 3.5X10<sup>-6</sup> CC/SEC OR LESS. O-RING MAY BE LUBRICATED WITH ALCOHOL ONLY.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRES CAN BEND TO MINIMUM STATIC BEND RADIUS ON BOTH SIDES OF HOUSING WITHOUT AFFECTING SEAL.
6. COSMETIC SURFACE VOIDS LARGER THAN  $\phi 0.035$  [.89] ARE NOT ACCEPTABLE.
7. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON PRESSURE SIDE OF HOUSING.
8. REF-OPERATING TEMPERATURE 20 °C TO 128 °C.
9. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

5	1	RR 5100-75-HST	RETAINING RING EXTERNAL .750SS
4	1	-016 EPDM	O-RING -016 EPDM 70
3	3	60110-PAIRS	CABLE #22 TSP W/EPDM JACKET SHAWFLEX
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	3874	HOUSING SPF12-PK 3 HOLE
ITEM	QTY	PART NUMBER	DESCRIPTION

**PAVE technology co.**

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DESCRIPTION  
SPF12-PK-150-3-TSP22-36-12

PART NUMBER  
**3867**

MATERIAL NOTED

REVISION LEVEL  
D

PROJECTION  
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ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.  
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5  
X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005  
ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS