



RECOMMENDED RETAINING RING
TRUARC #5000-56 OR EQUAL

NOTES:

1. LEAK TEST: 80 PSI, NO BUBBLES 2 MINUTES MINIMUM.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRE COLOR POSITIONS MAY VARY.
6. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN ϕ 0.035 [.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
7. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON PRESSURE SIDE OF HOUSING.
8. REF-OPERATING TEMPERATURE -30°C TO 100°C.
9. REF-PARTS ARE DEFLASHED ON PARTING LINE +0.005 [.13] MAXIMUM.
10. PAVE-Seal CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

11	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
10	2	-012 BUNA	O-RING -012 BUNA 75
9	1	FEP #24 YELLOW	WIRE 24FEP MIL-W-16878/11-24-4
8	1	FEP #24 VIOLET	WIRE 24FEP MIL-W-16878/11-24-7
7	1	FEP #24 RED	WIRE 24FEP MIL-W-16878/11-24-2
6	1	FEP #24 ORANGE	WIRE 24FEP MIL-W-16878/11-24-3
5	1	FEP #24 GREEN	WIRE 24FEP MIL-W-16878/11-24-5
4	1	FEP #24 BLUE	WIRE 24FEP MIL-W-16878/11-24-6
3	1	FEP #24 BLACK	WIRE 24FEP MIL-W-16878/11-24-0
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	1226L	HOUSING SP8L-E
ITEM	QTY	PART NUMBER	DESCRIPTION

PAVE technology co.

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DESCRIPTION
SP8L-E-150-7-TK24-20-16

PART NUMBER
3934

MATERIAL NOTED

REVISION LEVEL -

PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS