



RECOMMENDED RETAINING RING
TRUARC N5000-56 OR EQUAL

NOTES:

1. LEAK TEST: 350 PSI N2, NO BUBBLES 1 MINUTE MINIMUM. LUBRICATE O-RING WITH ISOPROPYL ALCOHOL FOR INSTALLATION INTO LEAK TEST PORT.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRE POSITIONING IS APPROXIMATE & COLOR POSITIONS ARE VARIABLE.
6. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN Ø.035 [.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
7. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING
8. DIMENSIONS ARE INCHES [millimeters].
9. REF-OPERATING TEMPERATURE -40°C TO 150°C.
10. REF-PARTS ARE DEFLASHED ON PARTING LINE +.005 [.13] MAXIMUM.
11. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

11	1	-012 VITON LT	O-RING -012 LOW-TEMP VITON V835-75
10	1	TZ22 YLW 19	WIRE 22TZ MILW22759/44A .006 19/#34
9	1	TZ22 WHT 19	WIRE 22TZ MILW22759/44A .006 19/#34
8	1	TZ22 VIOLET 19	WIRE 22TZ MILW22759/44A .006 19/#34
7	1	TZ22 RED 19	WIRE 22TZ MILW22759/44A .006 19/#34
6	1	TZ22 ORG 19	WIRE 22TZ MILW22759/44A .006 19/#34
5	1	TZ22 GRN 19	WIRE 22TZ MILW22759/44A .006 19/#34
4	1	TZ22 BLUE 19	WIRE 22TZ MILW22759/44A .006 19/#34
3	1	TZ22 BLACK	WIRE 22TZ MILW22759/44A .006 19/#34
2	A/R	PAVE-Seal 200	EPOXY BLACK HIGH TEMP
1	1	1226S	HOUSING SP8S-E
ITEM	QTY	PART NUMBER	DESCRIPTION

PAVE technology co.
2751 Thunderhawk Court
Dayton, OH 45414-3445
U.S.A.
tel (937) 890-1100
fax (937) 8905165
www.pavetechnologyco.com

DESCRIPTION
SP8S-E-200-8-TZ22-36-36

PART NUMBER
4061

MATERIAL
NOTED

REVISION LEVEL
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PROJECTION
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ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS