



- NOTES:
1. HE LEAK TEST VACUUM 10×10^{-8} CC/SEC OR LESS. LUBRICATE O-RING WITH ALCOHOL FOR TESTING. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
 2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
 4. ALL PARTS MUST PASS ALL TESTS.
 5. WIRE POSITIONING IS APPROXIMATE & COLOR POSITIONS ARE VARIABLE.
 6. NO COSMETIC SURFACE VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, COSMETIC SURFACE VOIDS SMALLER THAN $\phi 0.035$ [0.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
 7. REF-OPERATING TEMPERATURE -40°C TO 125°C .
 8. DIMENSIONS ARE INCHES [millimeters].
 9. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

14	1	-012 NITRILE	O-RING -012 N602-70
13	1	E28 YELLOW	WIRE 28E MIL-W-16878/4 .010 7/#36
12	1	E28 WHITE	WIRE 28E MIL-W-16878/4 .010 7/#36
11	1	E28 WHT/ORG	WIRE 28E MIL-W-16878/4 .010 7/#36
10	1	E28 RED	WIRE 28E MIL-W-16878/4 .010 7/#36
9	1	E28 ORANGE	WIRE 28E MIL-W-16878/4 .010 7/#36
8	1	E28 GREEN	WIRE 28E MIL-W-16878/4 .010 7/#36
7	1	E28 BROWN	WIRE 28E MIL-W-16878/4 .010 7/#36
6	1	E28 BLUE	WIRE 28E MIL-W-16878/4 .010 7/#36
5	1	E28 BLACK	WIRE 28E MIL-W-16878/4 .010 7/#36
4	1	E26 WHT/BLK STR	WIRE 26E MIL-W-16878/4 7/#34
3	1	E26 PURPLE	WIRE 26E MIL-W-16878/4 7/#34
2	1	E26 GRAY	WIRE 26E MIL-W-16878/4 7/#34
1	A/R	PAVE-Seal 150	EPOXY BLACK
ITEM	QTY	PART NUMBER	DESCRIPTION

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 www.pavetechnologyco.com

DESCRIPTION
 SPF8-E-150-9/3-TE28/26-10-10

PART NUMBER
4169

MATERIAL NOTED

REVISION LEVEL
 C

PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5
 X.X DECIMAL ± 0.1 X.XX DECIMAL ± 0.02 X.XXX DECIMAL ± 0.005
 ANGLES ± 1 DEGREE SURFACE FINISH 128 microinch RMS