



RECOMMENDED RETAINING RING  
TRUARC #5000-56 OR EQUAL

NOTES:

1. LEAK TEST: 2000 PSI N2, NO BUBBLES 30 SECONDS MINIMUM. EACH HOUSING IS TESTED INDIVIDUALLY.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRE POSITIONING IS APPROXIMATE & COLOR ARRANGEMENT MAY VARY.
6. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN  $\phi 0.035$  [.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
7. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON PRESSURE SIDE OF HOUSINGS.
8. REF-OPERATING TEMPERATURE -20°C TO 125°C.
9. REF-PARTS ARE DEFLASHED ON PARTING LINE +0.005 [.13] MAXIMUM.
10. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

13	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
12	4	-012 VITON	O-RING -012 VITON 75
11	1	TZ22 YLW 19	WIRE 22TZ MILW22759/44A .006 19/#34
10	1	TZ22 WHT 19	WIRE 22TZ MILW22759/44A .006 19/#34
9	1	TZ22 VIOLET 19	WIRE 22TZ MILW22759/44A .006 19/#34
8	1	TZ22 RED 19	WIRE 22TZ MILW22759/44A .006 19/#34
7	1	TZ22 ORG 19	WIRE 22TZ MILW22759/44A .006 19/#34
6	1	TZ22 GREY 19	WIRE 22TZ MILW22759/44A .006 19/#34
5	1	TZ22 GRN 19	WIRE 22TZ MILW22759/44A .006 19/#34
4	1	TZ22 BROWN 19	WIRE 22TZ MILW22759/44A .006 19/#34
3	1	TZ22 BLUE 19	WIRE 22TZ MILW22759/44A .006 19/#34
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	2	1226L	HOUSING SP8L-E
<b>ITEM</b>	<b>QTY</b>	<b>PART NUMBER</b>	<b>DESCRIPTION</b>

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DESCRIPTION  
 SP8L-E-150-9-TZ22-4-9-4 DOUBLE SEAL

PART NUMBER  
**4176**

MATERIAL NOTED

REVISION LEVEL -

PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5  
 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005  
 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS