



RECOMMENDED RETAINING RING
TRUARC #5100-75 OR EQUAL

NOTES:

1. LEAK TEST: 80 PSI, NO BUBBLES 1 MINUTE MINIMUM.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. NO COSMETIC SURFACE VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, COSMETIC SURFACE VOIDS SMALLER THAN Ø0.035 [0.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
6. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
7. REF-OPERATING TEMPERATURE -57°C TO 149°C.
8. REF-PARTS ARE DEFLASHED ON PARTING LINE +.005 [0.13] MAXIMUM.
9. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

7	4	BRADY WIRE MARKERS	1 THRU 4
6	A/R	FOMBLIN YVAC 3	LUBRICANT O-RING FOMBLIN GREASE
5	1	-016 EPDM	O-RING -016 EPDM 70
4	2	S14 BLACK	WIRE 14 SILICONE COONER AS 105-0
3	2	S14 RED	WIRE 14 SILICONE COONER AS 105-0
2	A/R	PAVE-Seal 200	EPOXY BLACK
1	1	0130	HOUSING SPF12-E
ITEM	QTY	PART NUMBER	DESCRIPTION

PAVE technology co.
 2751 Thunderhawk Court
 Dayton, OH 45414-3445
 U.S.A.
 tel (937) 890-1100
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 www.pavetechnologyco.com

DESCRIPTION
 SPF12-E-200-4-S14-12-12

PART NUMBER
4467

MATERIAL NOTED

REVISION LEVEL
 B

PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS